

# HOT-DIP GALVANIZED STANDARD WINDOWS

LIST NO. 230

Revised March 1949

## Standard · HOPE'S V

represent the highest interpretation of I

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HOPF'S Departments and Branch Offices	**	IC

ALL PREVIOUS LISTS CANCELLED
Revised March 1949



tish Standard Specification No. 990: 1945

#### Foreword

This catalogue contains the complete post-war range of Standard Metal Windows and Doors for domestic use, as set out in B.S.S. 990: 1945. Concentration on this limited range has enabled us to adopt stiffer sections than before (see pages 5 and 7), and improved fittings without any corresponding increase in cost.

Certain types in our pre-war range, for which the demand was small, have been dropped; they can still be made to meet customers' special requirements, but at extra cost.

#### General

HOPE'S Standard Metal Windows and Doors are made of British rolled steel, cold straightened before fabrication. All windows and doors open outwards (except Larder Windows, types NLI, HLI and LI), and are prepared for glazing from outside. Holes are drilled for curtain rail fittings at head of every window (see page 15).

Fittings are of bronze or aluminium and are interchangeable; all our side hung casements are now hung on a new type of Friction Cleaning Hinge which eliminates any form of stay and leaves the cill clear of obstruction.

For architect-designed houses we recommend that fittings be polished and toned at extra cost; chromium-plated fittings can also be supplied for kitchens, sculleries, bathrooms, etc., at a small extra.

HOPE'S WINDOWS ARE HOT-DIP GALVANIZED, and are despatched unpainted. After fixing, they should be allowed to weather for at least a month before painting.

HOPE'S Pressed Steel 'Cavity' Sub-frames for Standard Metal Windows, as well as external Steel Cills, are fully illustrated on pages 16-18.

HOPE'S Pressed Steel Door Frames are illustrated in a separate catalogue, List No. 231.

HOPE'S Standard Metal Windows can now be supplied complete in Wood Surrounds.

## <sup>2</sup> Standard · HOPE'S W



WHEN ORDERING:

NDV5F/S

NDV6/S NDV6F/S NDV5/S

Composite units are obtained by coupling standard units. Mullions and transoms are indicated by vertical and horizontal strokes thus, as seen from inside.

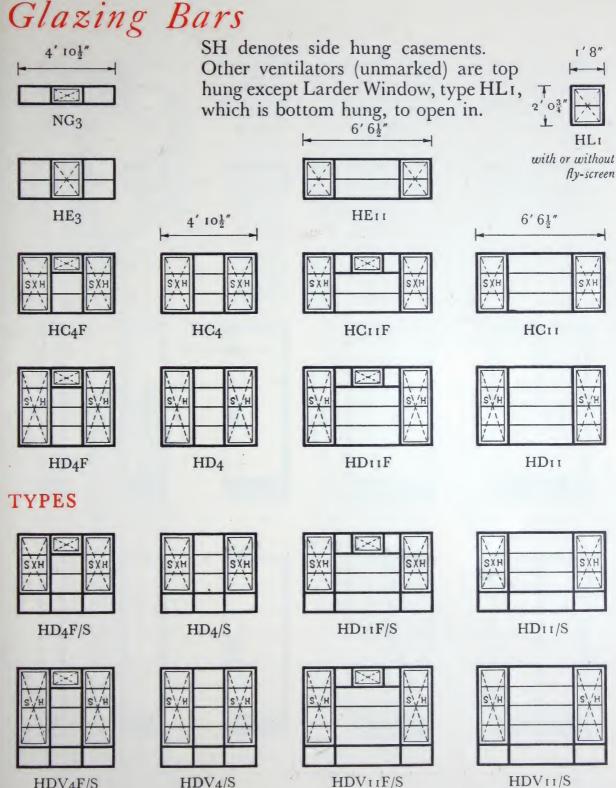
NDV1/S

NDV<sub>2</sub>F/S

NDV2

State 'Hand' of Side Hung Casements and Doors (The 'hand' is the hinged side looking from inside.)

Give full consigning address.



HE2 HE3 HD2 HD4

HDV4F/S

State Finish required for Fittings: Unpolished (no extra), polished or chromium plated.

State if weather bars are required at head.

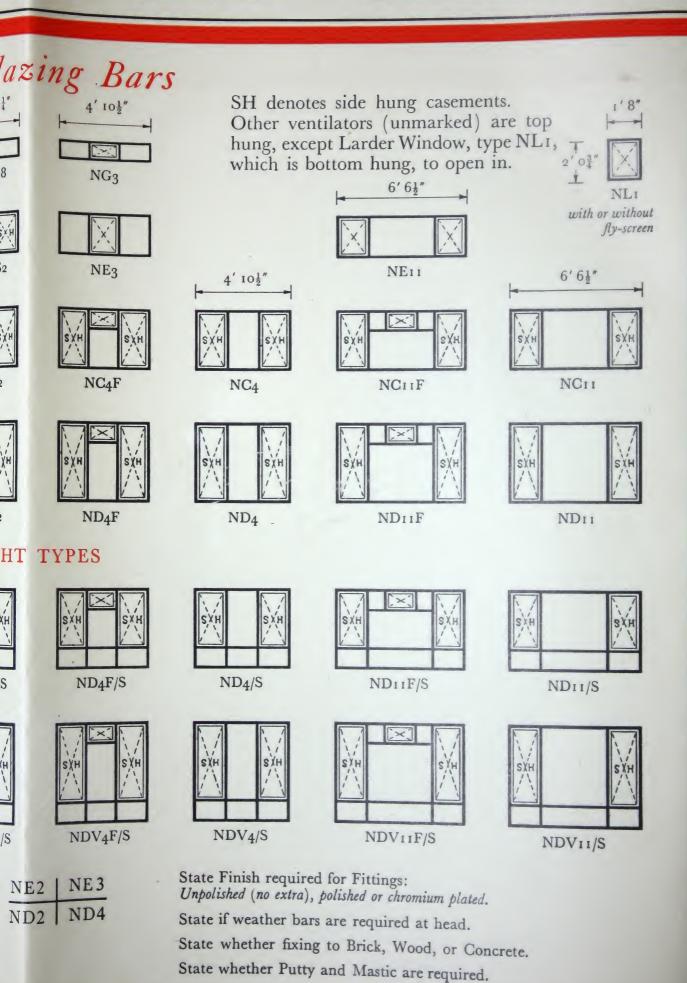
HDV<sub>4</sub>/S

State whether fixing to Brick, Wood, or Concrete.

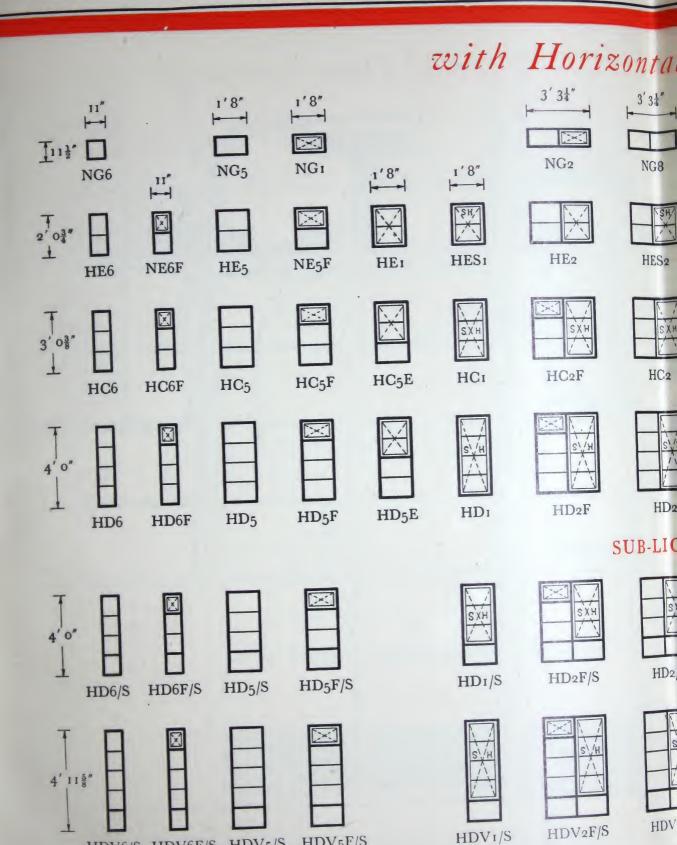
HDV11F/S

State whether Putty and Mastic are required.

## IINDOWS · Galvanized



#### HOPE'S V Standard



HDV5F/S

WHEN ORDERING:

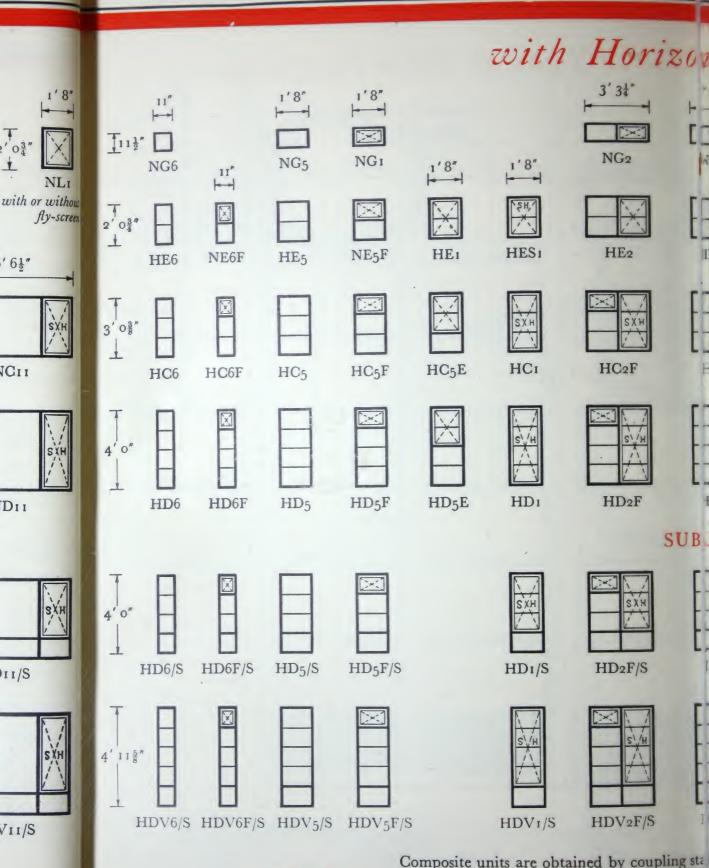
HDV6/S HDV6F/S HDV5/S

Composite units are obtained by coupling standa units. Mullions and transoms are indicated by ve tical and horizontal strokes thus, as seen from inside

State 'Hand' of Side Hung Casements and Doo (The 'hand' is the hinged side looking from inside.)

Give full consigning address.

## zed Standard · HOPE'S W



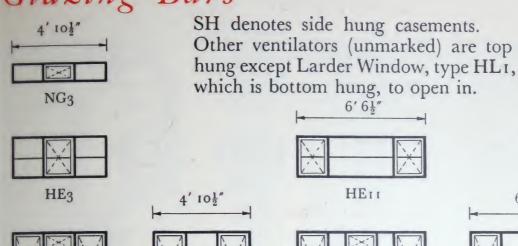
WHEN ORDERING:

Composite units are obtained by coupling staunits. Mullions and transoms are indicated by tical and horizontal strokes thus, as seen from

State 'Hand' of Side Hung Casements and (The 'hand' is the hinged side looking from inside.)

Give full consigning address.

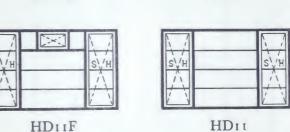
## Glazing Bars



HD<sub>4</sub>







with or without
fly-screen

SXH

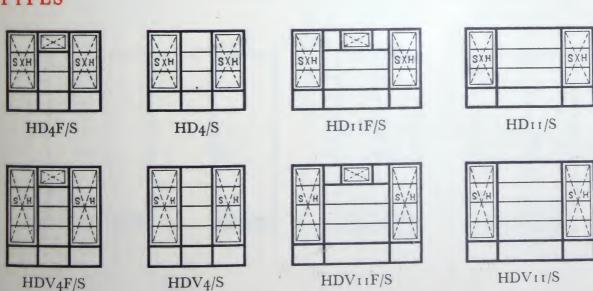
6'61"

HCII

#### T TYPES

HC<sub>4</sub>F

HD<sub>4</sub>F



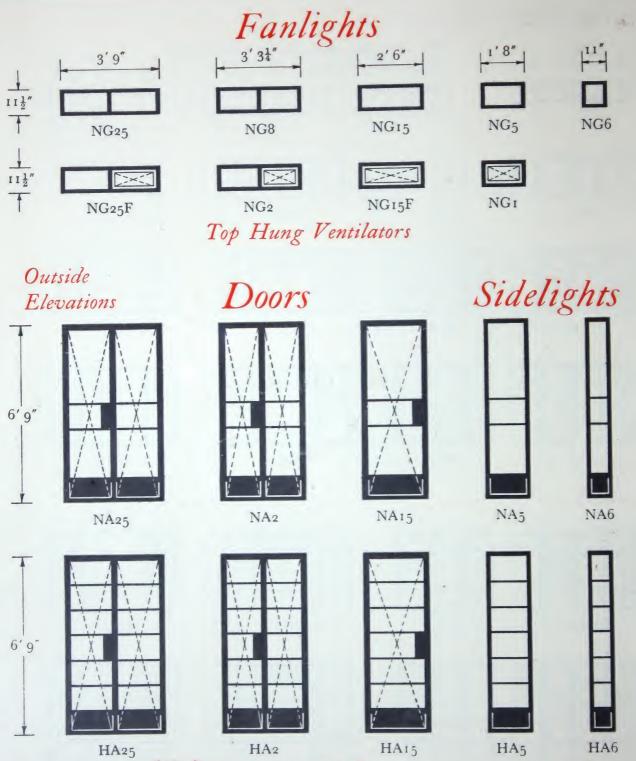
HE2 | HE3 HD2 | HD4 State Finish required for Fittings: Unpolished (no extra), polished or chromium plated.

State if weather bars are required at head.

State whether fixing to Brick, Wood, or Concrete.

State whether Putty and Mastic are required.

## 4 Standard · HOPE'S W



#### All doors open outwards

#### WHEN ORDERING:

Give full consigning address

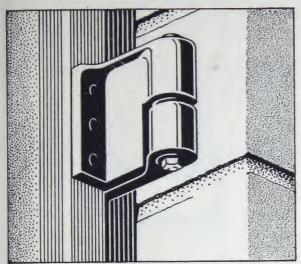
State 'hand' of single doors NA15 and HA15 (the 'hand' is the hinged side looking from inside).

State finish required for fittings: unpolished (no extra),
polished or chromium plated.

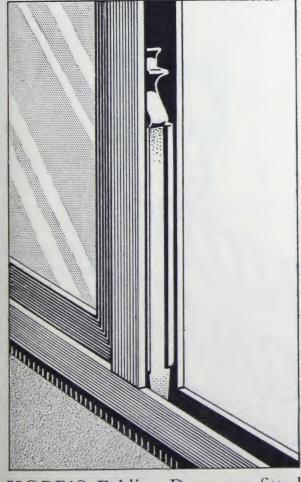
State if weather bars are required at head. State whether fixing to Brick, Wood or Concrete. State whether Putty and Mastic are required.

#### DOOR FITTINGS

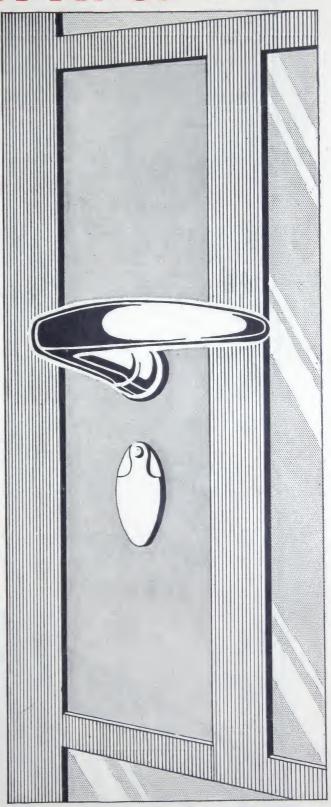
Not to Scale



HOPE'S Projecting Hinges allow doors to be folded back against the wall.



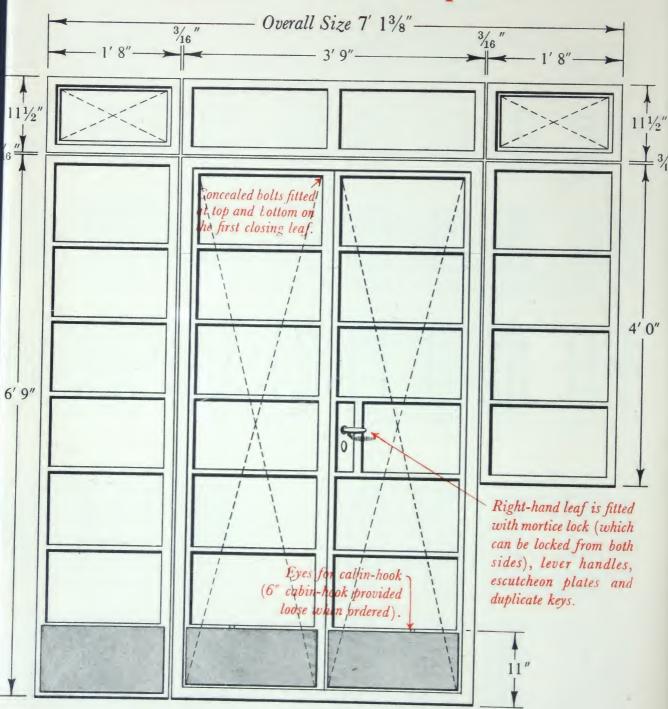
bottom on the first closing leaf. can be locked from both sides.



HOPE'S Folding Doors are fitted All Standard Doors are fitted with with concealed bolts at top and a mortice lock and lever handle and

## NDOWS · Galvanized

## Typical Door Composite



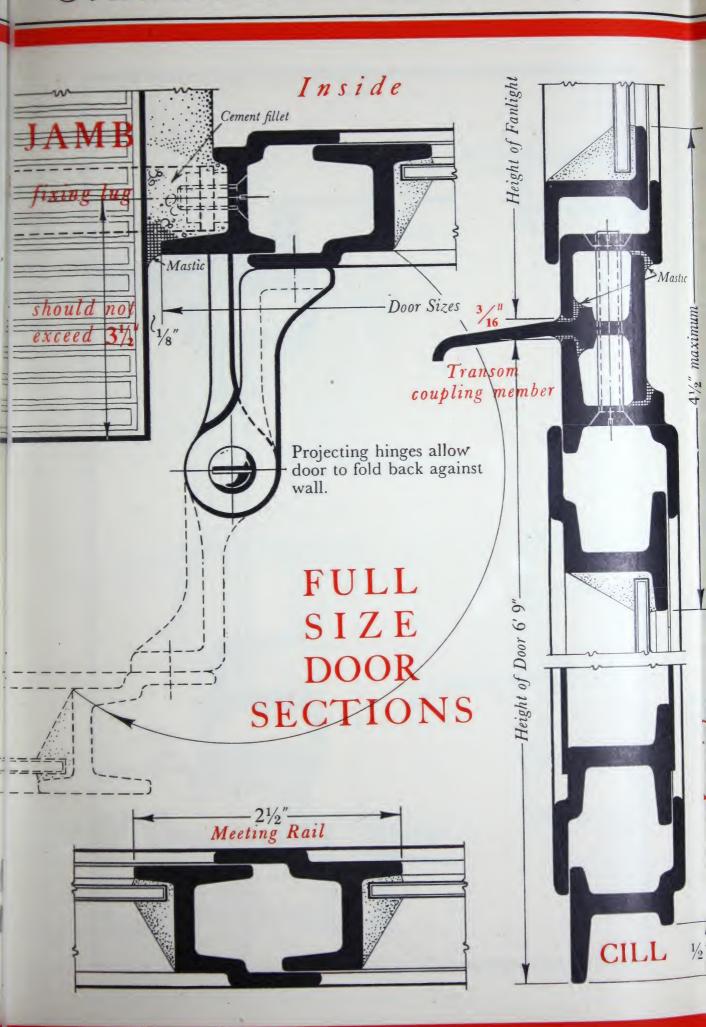
This composite consists of: Fanlights: NG1, NG25, NG1.

Sidelights: HA5, HD5.

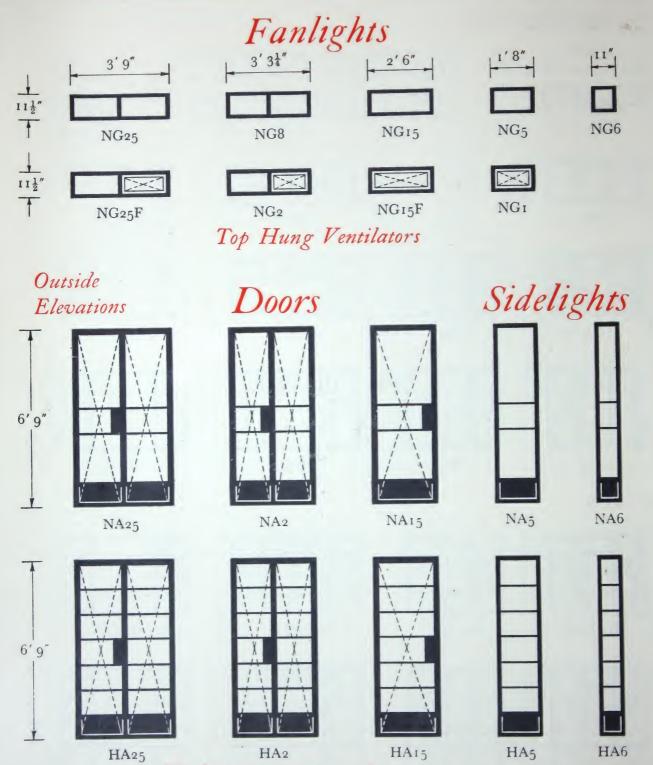
Door: HA25.

and should be ordered thus: NG1 NG25 NG1 as seen from HA5 HA25 HD5 inside.

## Standard · HOPE'S WI



## 4 Standard · HOPE'S W



#### All doors open outwards

#### WHEN ORDERING:

Give full consigning address

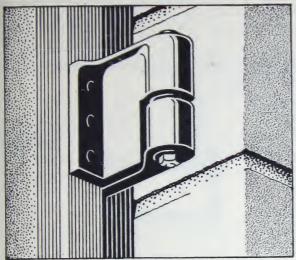
State 'hand' of single doors NA15 and HA15 (the 'hand' is the hinged side looking from inside).

State finish required for fittings: unpolished (no extra), polished or chromium plated.

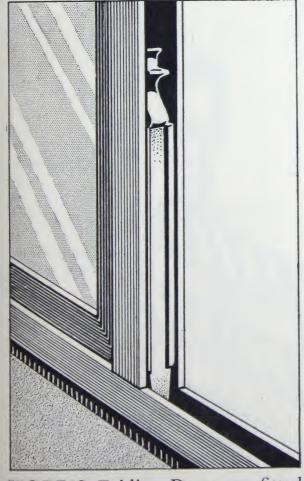
State if weather bars are required at head.
State whether fixing to Brick, Wood or Concrete.
State whether Putty and Mastic are required.

#### DOOR FITTINGS

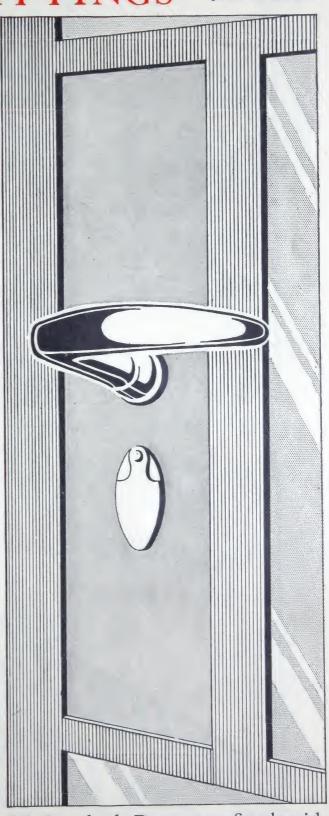
Not to Scale



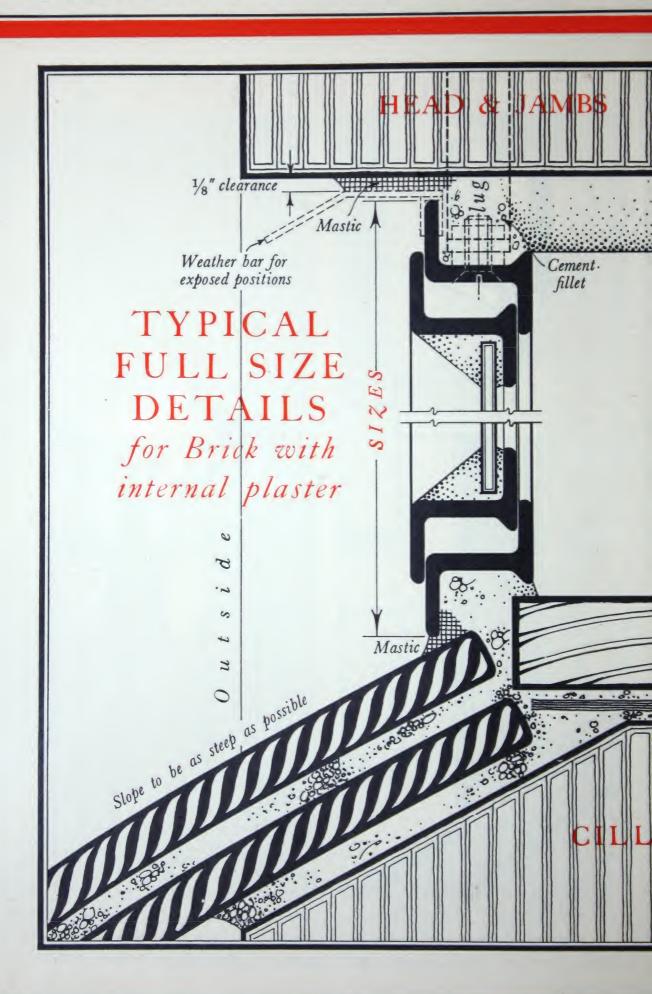
HOPE'S Projecting Hinges allow doors to be folded back against the wall.

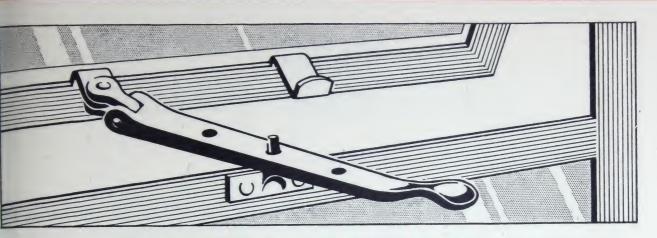


HOPE'S Folding Doors are fitted with concealed bolts at top and bottom on the first closing leaf.



All Standard Doors are fitted with a mortice lock and lever handle and can be locked from both sides.





#### WINDOW FITTINGS

Top Hung Ventilators are hung on galvanized steel hinges with sherardized bins and fitted with a bronze or aluminium peg stay.

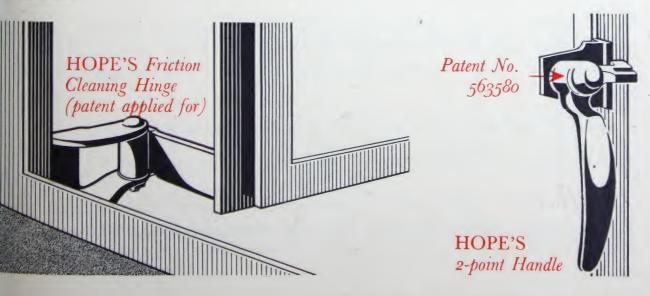
Bottom Hung Ventilators (larder windows) are fitted with spring catch and side arm which may be lifted to release ventilators for cleaning. Fly-screens are upplied on request.

Side Hung Casements are hung on galvanized FRICTION CLEANING HINGES which hold the casement firmly in any position without the need for any form of stay and also allow ample room for cleaning the glass from inside.

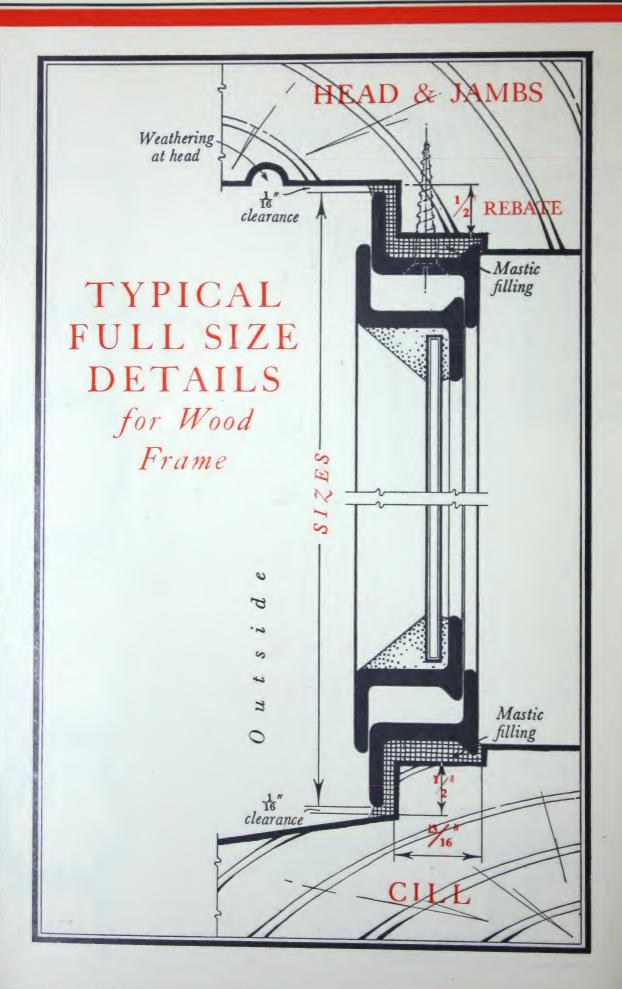
HOPE'S Non-projecting Sliding Stay can still be fitted to side hung casenents at a small extra cost, if ordered specially.

HOPE'S 2-point handle with patent friction mounting holds the casement open one inch for a little ventilation, works smoothly and does not drop when open.

FINISH: Handles and stays, unless otherwise ordered, are supplied unpolished. Polished or chromium-plated fittings supplied on request at small extra cost.



## INDOWS · Galvanized



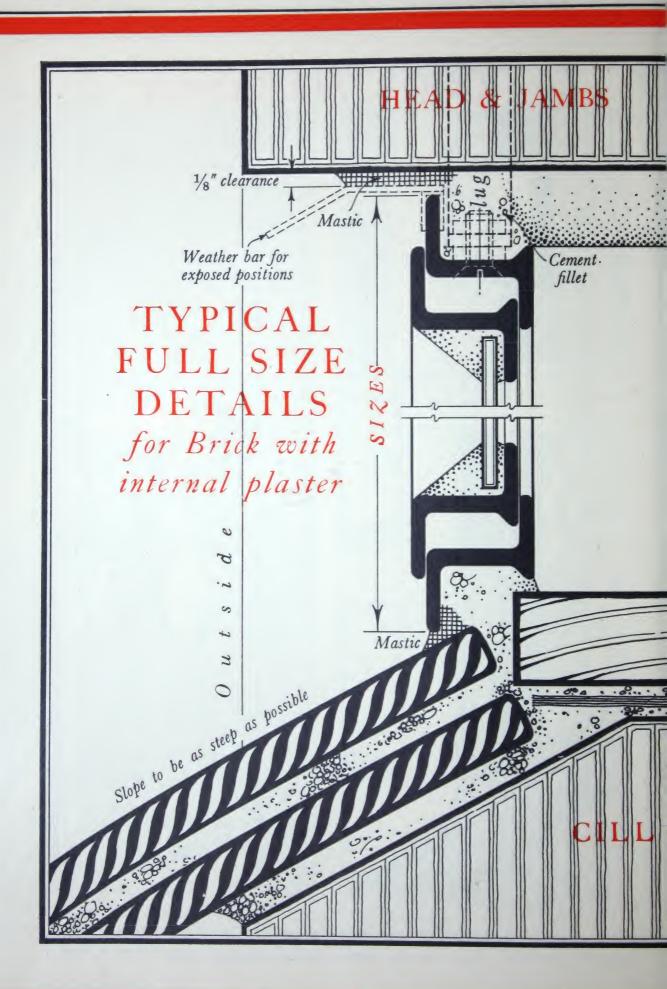
## Standard · HOPE'S WII

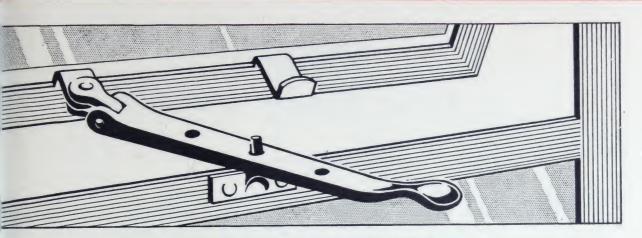
#### IMPROVED SECTIONS and Coupling Details FULL SIZE Section through lower Rail of Top Hung in 'F' types 3/4" GLAZING OUTSIDE FRAME BARS and VENTILATORS BAR Weight: 0.59 lb. per ft. Weight: 1.03 lb. per ft. 21/4"-Mullion Mastic 33/4" Side Hung Casement Transom coupling member -33/4" maximum. Mullion coupling member Mastic.

See page 9 for Full Size Detail for Larder Window

-Sizes

Sizes -





#### WINDOW FITTINGS

p Hung Ventilators are hung on galvanized steel hinges with sherardized s and fitted with a bronze or aluminium peg stay.

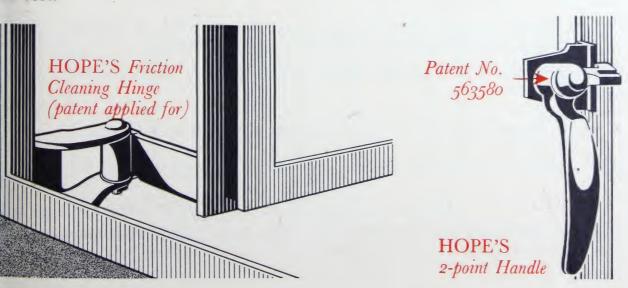
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#### NOTES

#### on Fixing, Glazing & Painting

THE best made windows may prove unsatisfactory if the fixing and glazing is carelessly done; we have a large staff of outworkers and will gladly carry out this work in any part of the country.

Where customers prefer to fix and glaze with their own labour we would respectfully urge them to insist on the following precautions.

Handling and Storage Galvanized Windows may be stored in the open without detriment; they must, however, be kept clean and free from mud, plaster or cement. They should be stacked vertically on edge on level battens, with hinges and fittings clear of one another.

Fixing Whenever possible fixing of windows should be postponed until rougher trades have left the site. If they are to be built in, particular care must be taken to see that they are not damaged by scaffold boards placed on the cills or on the glazing bars.

Windows must be secured dead plumb and level in the openings and free from twist. Special care should be taken with metal doors.

When fixing to straight brickwork or concrete the channels of the outer frames must be well filled with a continuous fillet of 3 to 1 cement.

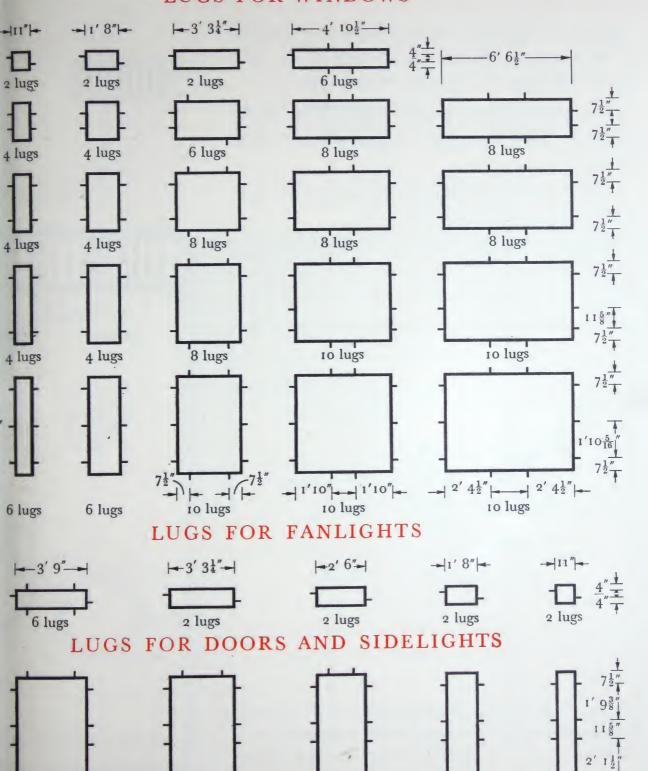
When fixing to wood frames, stonework, rebated brick or rebated concrete, the windows must be bedded in mastic at the rate of 1 lb. to 5 lineal feet; we manufacture our own special mastic and supply it where required at extra cost.

Outside rendering must be kept well clear of hinges and ventilators.

Full size details of Heads, Jambs and Cills are shown on page 6.

Ventilators All ventilators and doors are secured before despatch in the manner shown below, in order that they may arrive on the site in good

#### LUGS FOR WINDOWS



e above diagrams show fixing hole centres; see detail opposite for actual lug positions. ditional holes to those shown above are drilled in window frames, and should be filled in mastic when fixing.

12 lugs

12 lugs

12 lugs

8 lugs

8 lugs

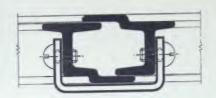
## INDOWS · Galvanized

condition. Screws securing doors must be removed for fixing but should be replaced until the last moment before glazing.



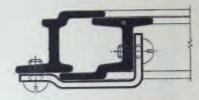
STANDARD WINDOW

#### HALF FULL SIZE DETAILS



DOUBLE DOORS

Meeting Rail



SINGLE DOORS

Composite Windows Great care must be taken in handling, and especially in unpacking composite windows, to see that the coupling bolts do not become strained and the mastic pointing broken.

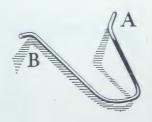
Windows exceeding 6 ft. in height or 8 ft. 3 in. in width must be assembled (in whole or in part) by the customer on the site; the coupling joints must be thoroughly bedded in mastic before assembly and we supply mastic for this free of charge.

Glass, Glazing and Putty Detailed glazing instructions are sent with each consignment of windows, and should be strictly followed.

Ordinary glazier's putty is not suitable for glazing metal windows as the steel will not absorb the excessive quantity of oil; we supply a special quick-setting metallic putty on request.

HOPE'S Spring Glazing Clips are supplied for securing larger panes in 'N' type windows.





Fix as follows: Fit A into the hole in the window frame, leaving the clip resting on the glass. Press portion B along the glass towards the frame until it springs into position in the clearance between the edge of the glass and the steel frame.

Painting Galvanized windows should not be painted until four or five weeks after delivery, to allow the galvanized surface to weather. We recommend that paint to one of the following B. S. Specifications should be used as a priming coat: B.S. 295/1936 red oxide and B.S. 278/1936 zinc oxide.

Putty must not be painted until it has properly set.

## Standard · HOPE'S WI

### Fixing Materials

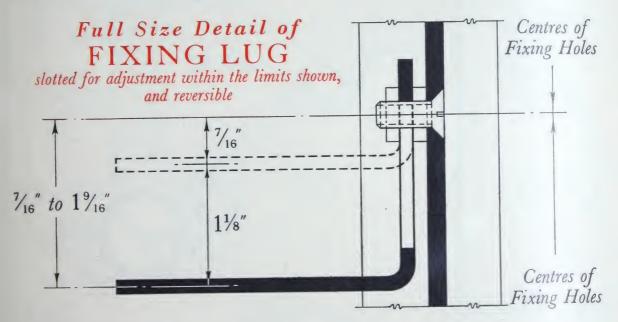
When ordering, state whether fixing to brickwork, wood, concrete or steel, when the appropriate materials will be provided, as follows:

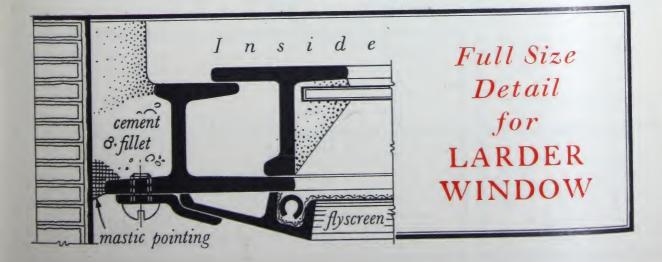
Lugs, slotted and reversible, with sherardized screws and nuts, are provided where windows are fixed direct to masonry.

Wood Screws,  $1\frac{1}{4}$  No. 10 sherardized, are provided, when fixing to wood, concrete or stone.

When fixing to steelwork, customer should provide details of openings so that correct fixing materials can be supplied.

Windows with steel sub-frames (see pages 16-17) are screwed into the sub-frames before despatch.





# NOTES on Fixing, Glazing & Painting

THE best made windows may prove unsatisfactory if the fixing and glazing is carelessly done; we have a large staff of outworkers and will gladly carry out this work in any part of the country.

Where customers prefer to fix and glaze with their own labour we would respectfully urge them to insist on the following precautions.

Handling and Storage Galvanized Windows may be stored in the open without detriment; they must, however, be kept clean and free from mud, plaster or cement. They should be stacked vertically on edge on level battens, with hinges and fittings clear of one another.

Fixing Whenever possible fixing of windows should be postponed until rougher trades have left the site. If they are to be built in, particular care must be taken to see that they are not damaged by scaffold boards placed on the cills or on the glazing bars.

Windows must be secured dead plumb and level in the openings and free from twist. Special care should be taken with metal doors.

When fixing to straight brickwork or concrete the channels of the outer frames must be well filled with a continuous fillet of 3 to 1 cement.

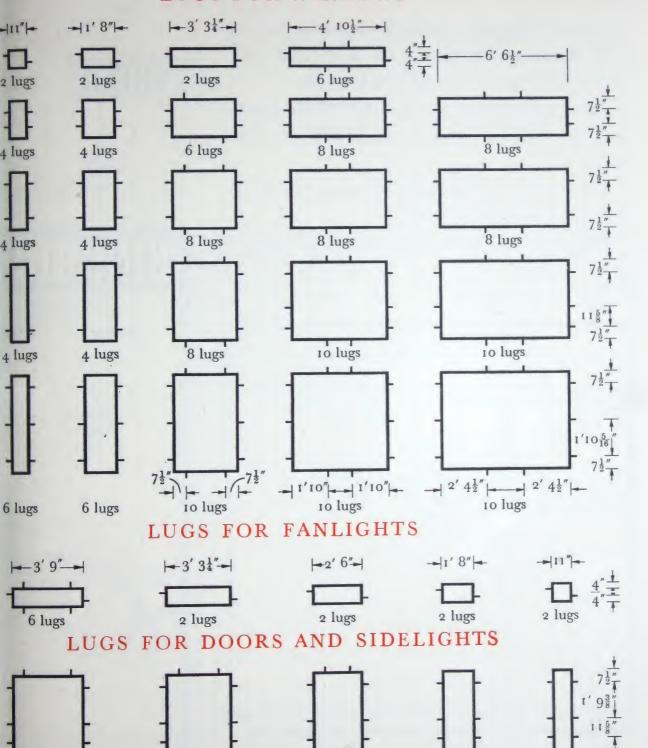
When fixing to wood frames, stonework, rebated brick or rebated concrete, the windows must be bedded in mastic at the rate of 1 lb. to 5 lineal feet; we manufacture our own special mastic and supply it where required at extra cost.

Outside rendering must be kept well clear of hinges and ventilators.

Full size details of Heads, Jambs and Cills are shown on page 6.

Ventilators All ventilators and doors are secured before despatch in the manner shown below, in order that they may arrive on the site in good

#### LUGS FOR WINDOWS



12 lugs 12 lugs above diagrams show fixing hole centres; see detail opposite for actual lug positions. litional holes to those shown above are drilled in window frames, and should be filled in mastic when fixing.

12 lugs

8 lugs

## Details of HOPE'S

ALL-STEEL bays may be obtained by coupling Standard Windows with tubular or solid round mullions at the angles of the bays.

Five types of bays are illustrated with tubular mullions of 1 11 diameter, which are most commonly used.

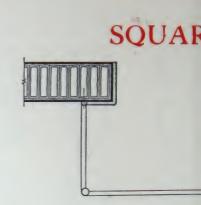
Tables showing dimensions for setting out brickwork are given for each bay.

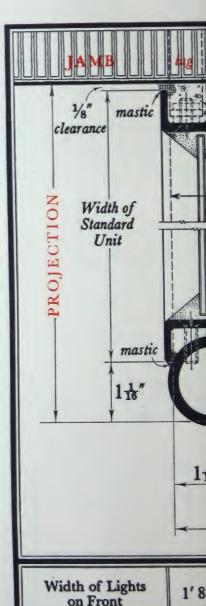
Where 111 diameter tubes are not strong enough, other mullions can be used, as tabulated below. Size of tube to be specified when ordering.

	TUBULAR MULLIONS								
A	1 <del>11</del> dia	. tube							
В	1 <u>29</u> " dia	. tube		with 4½" dia. cast iron caps and bases sent loose.				-	
C	2¾" dia.	tube		and	Dasc	DOLLE	10 000		
D	118" dia	. tube		with $4'' \times 4'' \times \frac{3}{8}''$ steel base			ase		
E	1 <sup>29</sup> / <sub>32</sub> " dia	. tube	;	and ca	ap pla	tes we	elded	on.	
F	2¾" dia.	tube		with 6	"×6"	$\times \frac{3}{8}$ s	teel b	ase	
G	2" dia.	solid		and ca	ap pla	tes we	elded	on.	
	SA	FE	LOA	DS I	NT	ONS			
	Height	A	В	C	D	E	F	G	
U	b to 3' 0"	1.00	1.25	1.75	1.50	2.00	2.75	5.50	
3'	3' 0" to 4' 0" 0.75 1		1.17	1.50	1.25	1.75	2.50	4.75	
4'	4' 0" to 5' 0" 0.50 0.		0.90	1.25	1.00	1.50	2.25	4.00	
5'	0" to 6' 0"	0.20	0.60	1.00	0.75	1.00	2.00	3.25	

Allowance has been made for eccentricity of loading.

WINDOW FRAMES ARE NOT DESIGNED TO CARRY WEIGHT





1 Light return

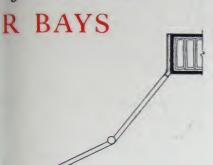
2 Light return

1' 10

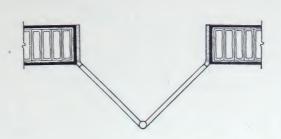
1'10

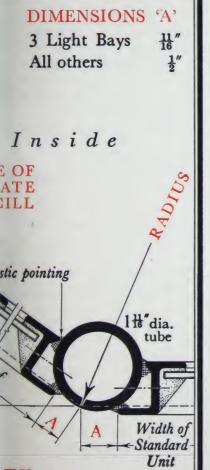
## VINDOWS in Bays

elf Full Size

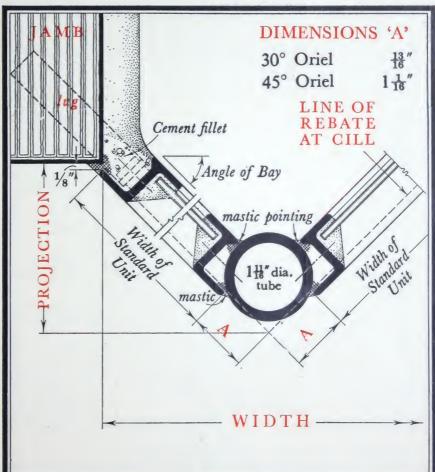


#### ORIEL BAYS





1n						
5	6	7	8			
" 6"	9' 0"	10′ 6″	12' 0"			
77"	5'.65"	6' 5\frac{13}{16}"	7′ 5″			
′ 10″	2' 3 9 "	2' 77"	3' 03"			



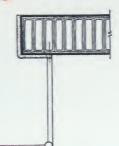
No. of Lights on splays	Widths	Angle	Projection approx.
1 Light splay 1'8" wide	2' 117"	30°	10½"
2 Light splay 3' 3½" wide	5' 9\frac{1}{8}"	30	1' 81"
1 Light splay 1'8" wide	2' 53"	45°	1' 27"
2 Light splay 3' 3¼" wide	4' 9"	43	2' 4½"

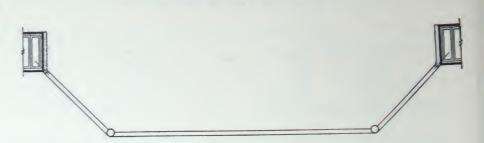
## WINDOWS in Bays

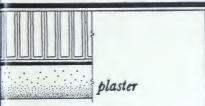
Details are Half Full Size

BAYS

#### SPLAYED BAYS







ement fillet

LINE OF REBATE AT CILL

Inside

astic

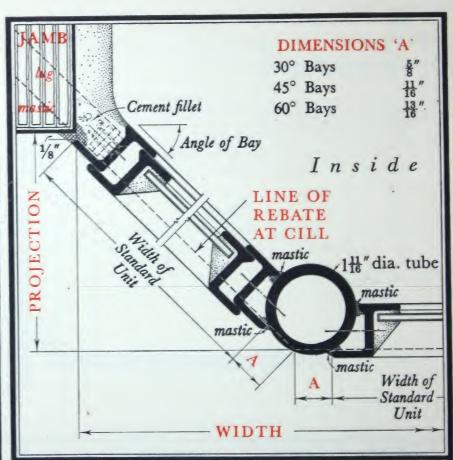
1 11 dia. tube

mastic

- WIDTH

mastic
Width of
Standard-Unit

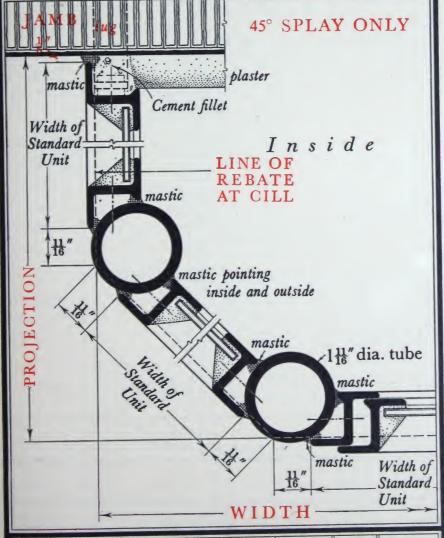
31"	4' 10½"	6' 6½"	Projection approx.
1 5 <u>3</u> "	5' 05"	6' 8 13"	1' 91"
53"	5' 05"	6' 813"	3' 41"



	th of Lights on Front	1' 8"	3' 31"	4' 101"	6' 61"	Angle	Projection approx.
	1 Light return	4' 83"	6' 4"	7' 1114"	9' 77"	30°	103"
so l	2 Light return	7' 63"	9' 15"	10' 87"	12' 51"	30	1' 8"
ТН	1 Light return	4' 21"	5' 93"	7′ 5″	9' 13"	45°	1' 25"
I D	2 Light return	6' 57"	8' 11/8"	9' 83"	11'49"	43	2' 43"
3	1 Light return	3' 63"	5' 15"	6' 87"	8' 518"	60°	1' 6"
	2 Light return	5' 13"	6' 9"	8' 41"	10'07"	00	2' 103"

## Details of HOPE'S V





Li	Width of ghts on Front	1' 8"	3' 31''	4′ 10½″	6' 6½"	Angle	Projection approx.
1 Light and retu	1 Light splay and return	4' 35"	5′ 10 <del>7</del> ″	7' 61"	9' 25"	45°	2' 117"
	2 Light splay and return	6' 67''	8' 21"	9′ 93″	11'59"		5' 83"



3

4' 6"

2' 8"

1'1"

6' 4

4' 7-

1' 8" wide

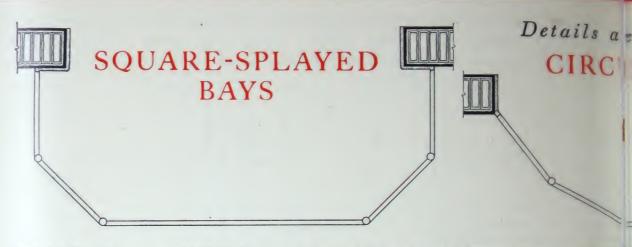
Widths

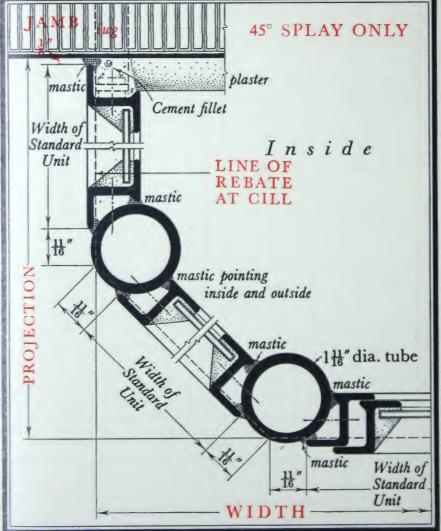
Radius

Projection

approx.

## Details of HOPE'S



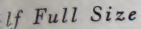


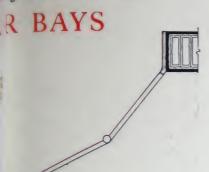
Lig	Width of ghts on Front	1' 8"	3' 31''	4' 101"	6' 61''	Angle	Projection approx.
I Light splay and return  2 Light splay and return	4' 35"	5' 10 <sup>7</sup> / <sub>8</sub> "	7' 61"	9' 25"	45°	2' 117"	
	2 Light splay and return	6' 67''	8' 21"	9′ 93″	11'59"	43	5' 83"



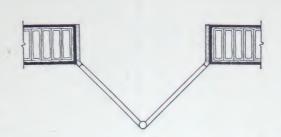
No. of Lights 1' 8" wide	3
Widths	4' 6"
Radius	2' 8"
Projection approx.	1' 1"

## IINDOWS in Bays





#### ORIEL BAYS



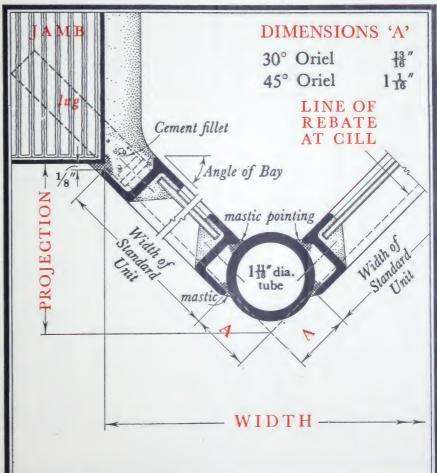
# DIMENSIONS 'A' 3 Light Bays 11' All others 1''



5	6	7	8	
7' 6"	9' 0"	10′ 6″	12' 0"	
777"	5'.65"	6' 5 <del>13</del> "	7′ 5″	
′ 1.0″	2' 3 9 "	2' 77"	3' 03"	

TH-

Unit



No. of Lights on splays	Widths	Angle	Projection approx.
1 Light splay 1'8" wide	2' 117"	30°	10½"
2 Light splay 3' 34" wide	5' 9\frac{1}{8}"	30	1' 81"
1 Light splay 1'8" wide	2' 53"	45°	1' 27"
2 Light splay 3' 3½" wide	4′ 9″	43	2' 4½"

## Details of HOPE'S

ALL-STEEL bays may be obtained by coupling Standard Windows with tubular or solid round mullions at the angles of the bays.

Five types of bays are illustrated with tubular mullions of  $1\frac{11}{16}$ " diameter, which are most commonly used.

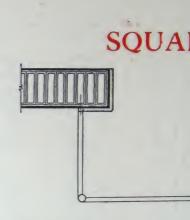
Tables showing dimensions for setting out brickwork are given for each bay.

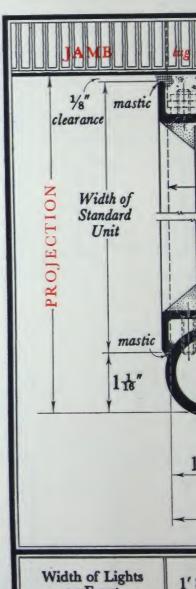
Where 111 diameter tubes are not strong enough, other mullions can be used, as tabulated below. Size of tube to be specified when ordering.

	TUBULAR MULLIONS								
A	1 <del>11</del> 6" dia	. tube	;						
В	1 <u>29</u> " dia	. tube		with 4½" dia. cast iron c and bases sent loose					
C	2¾" dia.	tube		and pases s			sent loose.		
D	1₩ dia	. tube		with $4'' \times 4'' \times \frac{3}{8}''$ steel base				ase	
E	1 <sup>29</sup> / <sub>32</sub> " dia	. tube		and ca	ap pla	tes we	elded	on.	
F	2¾" dia.	$2\frac{3}{8}$ " dia. tube with $6$ " $\times$ $6$ " $\times$ $\frac{3}{8}$ " steel base				ase			
G	2" dia.	solid		and ca	ap pla	tes w	elded	on.	
	SA	FE	LOA	DS I	NT	ONS			
	Height	A	В	C	D	E	F	G	
U	b to 3' 0"	1.00	1.25	1.75	1.50	2.00	2.75	5.50	
3'	3' 0" to 4' 0" 0.75 1.		1.17	1.50	1.25	1.75	2.50	4.75	
4'	4' 0" to 5' 0" 0.50 0.		0.90	1.25	1.00	1.50	2.25	4.00	
5'	0" to 6' 0"	0.20	0.60	1.00	0.75	1.00	2.00	3.25	

Allowance has been made for eccentricity of loading.

WINDOW FRAMES ARE NOT DESIGNED TO CARRY WEIGHT





on Front

1 Light return

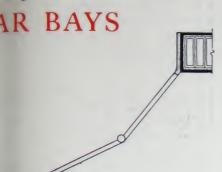
2 Light return

1'1

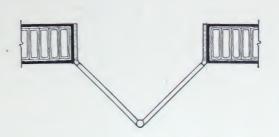
1'1

## VINDOWS in Bays

alf Full Size



#### ORIEL BAYS

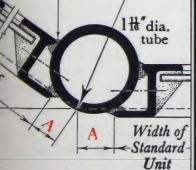


#### DIMENSIONS 'A'

3 Light Bays 11 / 16 / All others 12 / 2"

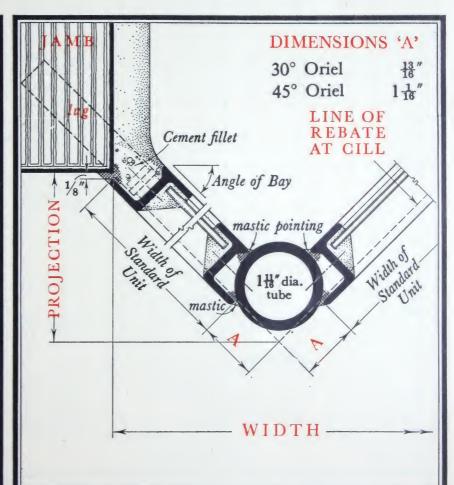
Inside





5	6	7	8	
7' 6"	9' 0"	10′ 6″	12' 0"	
4' 77"	5'.65"	6' 5\frac{13}{16}"	7′ 5″	
1' 10"	2' 3 9 "	2' 77"	3' 03"	

DTH-



No. of Lights on splays	Widths	Angle	Projection approx.	
1 Light splay 1' 8" wide 2' 117"		101/2"		
2 Light splay 3' 3½" wide	5' 9\frac{1}{8}"	30°	1' 81"	
1 Light splay 1'8" wide	2' 53"	150	1' 27"	
2 Light splay 3' 3\frac{1}{4}" wide	4' 9"	45°	2' 41''	

## 'NO-PANE' TYPES

## HOPE'S W

TYPE	NO. OFF	SIZES	TYPE	NO. OFF	SIZES	ТҮРЕ	NO. OFF	SIZES
NG6	I	$9\frac{3}{4} \times 9\frac{1}{4}$	NC6	I	$34^{\frac{1}{2}} \times 9^{\frac{1}{4}}$	ND6	I	$46\frac{1}{8} \times 9$
NG <sub>5</sub>	I	$9\frac{3}{4}\times18\frac{1}{4}$	NC6F	I	$10\frac{1}{4} \times 8\frac{1}{8}$ $22\frac{7}{8} \times 9\frac{1}{4}$	ND6F	I	$\begin{array}{c} 10\frac{1}{4} \times 8 \\ 34\frac{1}{2} \times 9 \end{array}$
NG1	I	$\frac{8\frac{5}{8}\times 17\frac{1}{8}}{}$	NC5	I	$34\frac{1}{2} \times 18\frac{1}{4}$	ND5	I	46½ × 18
NG2	I	$8\frac{5}{8} \times 17\frac{1}{8}$ $9\frac{3}{4} \times 18\frac{1}{4}$	NC <sub>5</sub> F		10½ × 17½	ND <sub>5</sub> F	I	10½ × 17
NG8	2	$9\frac{3}{4} \times 18\frac{1}{4}$		I	$22\frac{7}{8} \times 18\frac{1}{4}$		I	$34\frac{1}{2} \times 18$
NG3	I 2	$\begin{array}{c} 8\frac{5}{8} \times 17\frac{1}{8} \\ 9\frac{3}{4} \times 18\frac{1}{4} \end{array}$	NC5E	I	$21\frac{7}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4}$	ND <sub>5</sub> E	I	$21\frac{7}{8} \times 17$ $22\frac{7}{8} \times 18$
NE6	I	$22\frac{7}{8} \times 9\frac{1}{4}$	NCı	I	$33^{\frac{1}{2}} \times 17^{\frac{1}{8}}$	NDI	I	45½ × 17
NE6F	I	$10\frac{1}{4} \times 8\frac{1}{8}$ $11\frac{3}{8} \times 9\frac{1}{4}$	NC <sub>2</sub> F	I	$33\frac{1}{2} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $22\frac{7}{8} \times 18\frac{1}{4}$	ND <sub>2</sub> F	III	$45\frac{1}{8} \times 1$ $10\frac{1}{4} \times 1$ $34\frac{1}{2} \times 1$
NE <sub>5</sub>	I	$22\frac{7}{8} \times 18\frac{1}{4}$				100		
NE <sub>5</sub> F	I	$10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$	NC2	I	$33\frac{1}{2} \times 17\frac{1}{8}$ $34\frac{1}{2} \times 18\frac{1}{4}$	ND2	I	$\begin{array}{c} 45\frac{1}{8} \times 1\\ 46\frac{1}{8} \times 1 \end{array}$
NEı	I	$21\frac{7}{8}\times17\frac{1}{8}$	NC4F	2 I	$33\frac{1}{2} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$	ND4F	2 I	$45\frac{1}{8} \times I$ $10\frac{1}{4} \times I$
NESI	I	$21\frac{7}{8} \times 17\frac{1}{8}$		I	$22\frac{7}{8} \times 18\frac{1}{4}$		I	$34^{\frac{1}{2}} \times 1$
NE2	I	$\begin{array}{c} 21\frac{7}{8} \times 17\frac{1}{8} \\ 22\frac{7}{8} \times 18\frac{1}{4} \end{array}$	NC4	2 I	$33\frac{1}{2} \times 17\frac{1}{8}$ $34\frac{1}{2} \times 18\frac{1}{4}$	ND4	2 I	$45\frac{1}{8} \times 1$ $46\frac{1}{8} \times 1$
NES <sub>2</sub>	I	$\begin{array}{c} 21\frac{7}{8} \times 17\frac{1}{8} \\ 22\frac{7}{8} \times 18\frac{1}{4} \end{array}$	NC11F	2 I	$33\frac{1}{2} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$	ND11F	2 I	45½ × 1 10½ × 1
NE <sub>3</sub>	I 2	$\begin{array}{c} 21\frac{7}{8} \times 17\frac{1}{8} \\ 22\frac{7}{8} \times 18\frac{1}{4} \end{array}$		I 2	$\begin{array}{c} 22\frac{7}{8} \times 38\frac{1}{4} \\ 11\frac{3}{8} \times 9\frac{3}{4} \end{array}$		2 I	$11\frac{3}{8} \times 34\frac{1}{2} \times 3$
NEII	2 I	$\begin{array}{c} 21\frac{7}{8} \times 17\frac{1}{8} \\ 22\frac{7}{8} \times 38\frac{1}{4} \end{array}$	NCII	2 I	$33\frac{1}{2} \times 17\frac{1}{8}$ $34\frac{1}{2} \times 38\frac{1}{4}$	NDII	2 I	$45\frac{1}{8} \times 1$ $46\frac{1}{8} \times 3$

#### DOORS

TYPE	NO. OFF	SIZES	TYPE	NO. OFF	SIZES
NA25	2 2 I I	$33\frac{1}{8} \times 19\frac{1}{8}$ $22\frac{7}{8} \times 19\frac{1}{8}$ $11\frac{3}{8} \times 19\frac{1}{8}$ $11\frac{3}{8} \times 15\frac{1}{8}$	NA2	2 2 1 1	$33\frac{1}{8} \times 16\frac{1}{4}$ $22\frac{7}{8} \times 16\frac{1}{4}$ $11\frac{3}{8} \times 16\frac{1}{4}$ $11\frac{3}{8} \times 12\frac{1}{4}$
			NA15	I I	$33\frac{1}{8} \times 25\frac{3}{8}$ $22\frac{7}{8} \times 25\frac{3}{8}$ $11\frac{3}{8} \times 21\frac{3}{8}$

511
ТҮРЕ
NA <sub>5</sub>
NA6

# INDOWS GLASS SIZES (CLEARANCE ALLOWED)

TYPE	NO. OFF	SIZES
HD4	4 4 4	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$
HD11F	4 4 1 2 3	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 9\frac{3}{4}$ $11\frac{3}{8} \times 38\frac{1}{4}$
HD11	4 4 4	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 38\frac{1}{4} \end{array} $
HD6/S	3	$11\frac{3}{8} \times 9\frac{1}{4}$ $10\frac{5}{8} \times 9\frac{1}{4}$
HD6F/S	I 2 I	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
HD <sub>5</sub> /S	3	$ \begin{array}{c} 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array} $
HD <sub>5</sub> F/S	I 2 I	$ \begin{array}{c} 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array} $
HD1/S	2 I I	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array} $
HD <sub>2</sub> F/S	2 I I 2 2	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array} $

TYPE	NO. OFF	SIZES
HD2/S	2 I 3 2	$\begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array}$
HD4F/S	4 2 1 2 3	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HD <sub>4</sub> /S	4 2 3 3	$\begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array}$
HD11F/S	4 2 1 2 2 1 2	$\begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 9\frac{3}{4} \\ 11\frac{3}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array}$
HD11/S	4 2 3 1 2	$\begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array}$
HDV6/S	4	$11\frac{3}{8} \times 9\frac{1}{4}$ $10\frac{5}{8} \times 9\frac{1}{4}$
HDV6F/S	3	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
HDV <sub>5</sub> /S	4	$11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HDV <sub>5</sub> F/S	3 1	$ \begin{array}{c} 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array} $

TYPE	NO. OFF	SIZES
HDV1/S	2 2 I	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HDV <sub>2</sub> F/S	2 2 1 3 2	$\begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array}$
HDV <sub>2</sub> /S	2 2 4 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HDV4F/S	4 4 1 3 3	$\begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array}$
HDV4/S	4 4 4 3	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array} $
HDV11F/S	4 4 1 2 3 1	$\begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 9\frac{3}{4} \\ 11\frac{3}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array}$
HDV11/S	4 4 4 1 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 38\frac{1}{4}$ $10\frac{5}{8} \times 38\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HLı	2	$10\frac{1}{4} \times 16\frac{1}{8}$

#### GHTS

SIZES		
I I 3/8	×	181
I I 38	×	91

#### FANLIGHTS

ТҮРЕ	NO. OFF	SIZES
NG25	2	$9\frac{3}{4} \times 21\frac{1}{8}$
NG25F	I	$8\frac{5}{8} \times 20$ $9\frac{3}{4} \times 21\frac{1}{8}$
NG15	I	$9\frac{3}{4} \times 28\frac{1}{4}$
NG15F	I	$8\frac{5}{8} \times 27\frac{1}{8}$
NG8	2	$9\frac{3}{4} \times 18\frac{1}{4}$

TYPE	NO. OFF	SIZES
NG2	I	$8\frac{5}{8} \times 17\frac{1}{8}$ $9\frac{3}{4} \times 18\frac{1}{4}$
NG <sub>5</sub>	I	$9\frac{3}{4} \times 18\frac{1}{4}$
NG1	I	$8\frac{5}{8} \times 17\frac{1}{8}$
NG6	I	$9\frac{3}{4} \times 9\frac{1}{4}$

### NDOWS

#### GLASS SIZES (CLEARANCE ALLOWED)

ТҮРЕ	NO. OFF	SIZES	
ND6/S	I	$34\frac{1}{2} \times 9\frac{1}{4}$ $10\frac{5}{8} \times 9\frac{1}{4}$	I
ND6F/S	I I I	$ \begin{array}{cccc} 10\frac{1}{4} \times & 8\frac{1}{8} \\ 22\frac{7}{8} \times & 9\frac{1}{4} \\ 10\frac{5}{8} \times & 9\frac{1}{4} \end{array} $	
ND <sub>5</sub> /S	I	$34\frac{1}{2} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$	]
ND <sub>5</sub> F/S	I	$ \begin{array}{c} 10\frac{1}{4} \times 17\frac{1}{8} \\ 22\frac{7}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array} $	-
ND1/S	I	$33\frac{1}{2} \times 17\frac{1}{8} \\ 10\frac{5}{8} \times 18\frac{1}{4}$	
ND <sub>2</sub> F/S	I I I 2	$33\frac{1}{2} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $22\frac{7}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$	-
ND2/S	I I 2	$\begin{array}{c} 33\frac{1}{2} \times 17\frac{1}{8} \\ 34\frac{1}{2} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array}$	-
ND4F/S	2 I I 3	$33\frac{1}{2} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $22\frac{7}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$	-
ND4/S	2 I 3	$\begin{array}{c} 33\frac{1}{2} \times 17\frac{1}{8} \\ 34\frac{1}{2} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array}$	

TYPE	NO. OFF	SIZES
ND11F/S	2	$33\frac{1}{2} \times 17\frac{1}{8}$
,	I	$10\frac{1}{4} \times 17\frac{1}{8}$
	2	$11\frac{3}{8} \times 9\frac{3}{4}$
	I	$22\frac{7}{8} \times 38\frac{1}{4}$
	I	$10\frac{5}{8} \times 38\frac{1}{4}$
	2	$10\frac{5}{8} \times 18\frac{1}{4}$
ND11/S	2	$33\frac{1}{2} \times 17\frac{1}{8}$
	I	$34^{\frac{1}{2}} \times 38^{\frac{1}{4}}$
	I	$10\frac{5}{8} \times 38\frac{1}{4}$
	2	$10\frac{5}{8} \times 18\frac{1}{4}$
NDV6/S	I	$46\frac{1}{8} \times 9\frac{1}{4}$
	I	$10\frac{5}{8} \times 9\frac{1}{4}$
NDV6F/S	I	10¼ × 8⅓
	I	$34^{\frac{1}{2}} \times 9^{\frac{1}{4}}$
	I	$10\frac{5}{8} \times 9\frac{1}{4}$
NDV <sub>5</sub> /S	I	$46\frac{1}{8} \times 18\frac{1}{4}$
	I	$10\frac{5}{8} \times 18\frac{1}{4}$
NDV <sub>5</sub> F/S	I	$10\frac{1}{4} \times 17\frac{1}{8}$
	I	$34^{\frac{1}{2}} \times 18^{\frac{1}{4}}$
	I	$10\frac{5}{8} \times 18\frac{1}{4}$
NDV1/S	I	$45\frac{1}{8} \times 17\frac{1}{8}$
	I	$10\frac{5}{8} \times 18\frac{1}{4}$
NDV <sub>2</sub> F/S	I	$45\frac{1}{8} \times 17\frac{1}{8}$
	I	$10\frac{1}{4} \times 17\frac{1}{8}$
	I	$34^{\frac{1}{2}} \times 18^{\frac{1}{4}}$
	2	$10\frac{5}{8} \times 18\frac{1}{4}$

I	TYPE	NO. OFF	SIZES
1			
I	NDV <sub>2</sub> /S		$45\frac{1}{8} \times 17\frac{1}{8}$
ı		I	$46\frac{1}{8} \times 18\frac{1}{4}$
		2	$10\frac{5}{8} \times 18\frac{1}{4}$
	NDV4F/S	2	45½ × 17½
ı		I	10½ × 17½
١		I	$34\frac{1}{2} \times 18\frac{1}{4}$
1		3	$10\frac{5}{8} \times 18\frac{1}{4}$
1	NDV4/S	2	45½ × 17½
١	1	I	$46\frac{1}{8} \times 18\frac{1}{4}$
		3	$10\frac{5}{8} \times 18\frac{1}{4}$
	NDV11F/S	2	45½ × 17½
١		I	$10\frac{1}{4} \times 17\frac{1}{8}$
		2	$11\frac{3}{8} \times 9\frac{3}{4}$
		I	$34\frac{1}{2} \times 38\frac{1}{4}$
		I	$10\frac{5}{8} \times 38\frac{1}{4}$
		2	$10\frac{5}{8} \times 18\frac{1}{4}$
	NDV11/S	2	45½ × 17½
		I	$46\frac{1}{8} \times 38\frac{1}{4}$
		I	$10\frac{5}{8} \times 38\frac{1}{4}$
		2	$10\frac{5}{8} \times 18\frac{1}{4}$
	NLı	I	20 <sup>7</sup> / <sub>8</sub> × 16 <sup>1</sup> / <sub>8</sub>

#### IGHTS

O. FF	SIZES		
	$34\frac{1}{2} \times 18\frac{1}{4}$		
	$11\frac{3}{8} \times 18\frac{1}{4}$		
	$22\frac{7}{8} \times 18\frac{1}{4}$		
	$34\frac{1}{2} \times 9\frac{1}{4}$		
1	$11\frac{3}{8} \times 9\frac{1}{4}$		
1	$22\frac{7}{8} \times 9\frac{1}{4}$		

#### FANLIGHTS

ТУРЕ	NO. OFF	SIZES
NG25	2	$9\frac{3}{4} \times 21\frac{1}{8}$
NG25F	I	$8\frac{5}{8} \times 20$ $9\frac{3}{4} \times 21\frac{1}{8}$
NG15	I	$9\frac{3}{4} \times 28\frac{1}{4}$
NG15F	I	$8\frac{5}{8} \times 27\frac{1}{8}$
NG8	2	$9\frac{3}{4} \times 18\frac{1}{4}$

TYPE	NO. OFF	SIZES
NG2	I	$8\frac{5}{8} \times 17\frac{1}{8}$ $9\frac{3}{4} \times 18\frac{1}{4}$
NG <sub>5</sub>	I	$9\frac{3}{4} \times 18\frac{1}{4}$
NG1	I	85 × 171
NG6	I	$9\frac{3}{4} \times 9\frac{1}{4}$

#### HORIZONTAL PANE TYPES

## HOPE'S W

TYPE	NO. OFF	SIZES	Т
NG6	I	$9\frac{3}{4} \times 9\frac{1}{4}$	HE
NG <sub>5</sub>	I	$9\frac{3}{4} \times 18\frac{1}{4}$	TIC
NGI	I	85 × 171	HC
NG2	I	$8\frac{5}{8} \times 17\frac{1}{8}$	HC
	I	$9\frac{3}{4} \times 18\frac{1}{4}$	HC
NG8	2	$9\frac{3}{4}\times18\frac{1}{4}$	HC
NG <sub>3</sub>	I	$8\frac{5}{8} \times 17\frac{1}{8}$	
	2	$9\frac{3}{4}\times 18\frac{1}{4}$	HC
HE6	2	113 × 91	
NE6F	I	10½ × 8½	HC
	I	$11\frac{3}{8}\times 9\frac{1}{4}$	
HE <sub>5</sub>	2	$11\frac{3}{8} \times 18\frac{1}{4}$	HC
NE <sub>5</sub> F	I	10½ × 17½	
	I	$11\frac{3}{8} \times 18\frac{1}{4}$	
HEI	2	$10\frac{3}{4}\times17\frac{1}{8}$	HC
HESI	2	$10\frac{3}{4} \times 17\frac{1}{8}$	
HE2	2	$10\frac{3}{4} \times 17\frac{1}{8}$	HO
	2	$11\frac{3}{8} \times 18\frac{1}{4}$	
HES2	2	$10\frac{3}{4} \times 17\frac{1}{8}$	
	2	$11\frac{3}{8}\times18\frac{1}{4}$	HO
HE3	2	$10\frac{3}{4} \times 17\frac{1}{8}$	
	4	$11\frac{3}{8} \times 18\frac{1}{4}$	

TYPE	NO. OFF	SIZES
HEII	4 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 38\frac{1}{4}$
HC6	3	$11\frac{3}{8} \times 9\frac{1}{4}$
HC6F	I 2	$10\frac{1}{4} \times 8\frac{1}{8}$ $11\frac{3}{8} \times 9\frac{1}{4}$
HC <sub>5</sub>	3	$11\frac{3}{8}\times18\frac{1}{4}$
HC <sub>5</sub> F	I 2	$10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$
HC <sub>5</sub> E	2 I	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$
HCı	2 I	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$
HC2F	2 I I 2	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \end{array} $
HC2	2 1 3	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \end{array} $
HC4F	4 2 1 2	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \end{array} $
HC4	4 2 3	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \end{array} $

ТҮРЕ	NO. OFF	SIZES
HC11F	4 2 1 2 2	$\begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 9\frac{3}{4} \\ 11\frac{3}{8} \times 38\frac{1}{4} \end{array}$
НСп	4 2 3	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 38\frac{1}{4}$
HD6	4	$11\frac{3}{8}\times 9\frac{1}{4}$
HD6F	3	$\begin{array}{ccc} 10\frac{1}{4} \times & 8\frac{1}{8} \\ 11\frac{3}{8} \times & 9\frac{1}{4} \end{array}$
HD <sub>5</sub>	4	$11\frac{3}{8} \times 18\frac{1}{4}$
HD <sub>5</sub> F	3	$10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$
HD <sub>5</sub> E	2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$
HDı	2 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$
HD <sub>2</sub> F	2 2 1 3	$\begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \end{array}$
HD <sub>2</sub>	2 2 4	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \end{array} $
HD4F	4 4 1 3	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \end{array} $

#### DOORS

ТҮРЕ	NO. OFF	SIZES
HA25	2	$9\frac{7}{8} \times 19\frac{1}{8}$
	9	$11\frac{3}{8} \times 19\frac{1}{8}$
	I	$11\frac{3}{8} \times 15\frac{1}{8}$
HA <sub>2</sub>	2	$9\frac{7}{8} \times 16\frac{1}{4}$
	9	$11\frac{3}{8} \times 16\frac{1}{4}$
	I	$11\frac{3}{8} \times 12\frac{1}{4}$

TYPE	NO. OFF	SIZES
HA15	1 4 1	$9\frac{7}{8} \times 25\frac{3}{8}$ $11\frac{3}{8} \times 25\frac{3}{8}$ $11\frac{3}{8} \times 21\frac{3}{8}$

#### SIDEI

TYPE	N
HA <sub>5</sub>	
HA6	

#### HORIZONTAL PANE TYPES

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ZES

17\frac{1}{4}
18\frac{1}{4}

17<del>8</del> 17<del>8</del> 18<u>1</u> 18<u>1</u>

17<del>8</del> 18<u>1</u> 18<u>1</u>

78

9<sup>3</sup> 8<sup>1</sup> 8<sup>1</sup>

81

7 <del>8</del> 8 <u>1</u> 8 <u>1</u> 8 <u>1</u>

# HOPE'S

TYPE	NO. OFF	SIZES	TYPE	NO. OFF	SIZES	ТҮРЕ	NO. OFF	SIZ
NG6	I	$9\frac{3}{4} \times 9\frac{1}{4}$	HEII	4	$10\frac{3}{4} \times 17\frac{1}{8}$	HC11F	4	103 ×
NG <sub>5</sub>	I	$9\frac{3}{4} \times 18\frac{1}{4}$		2	$11\frac{3}{8} \times 38\frac{1}{4}$		2 I	113 × 101 ×
NGI	I	$8\frac{5}{8} \times 17\frac{1}{8}$	HC6	3	$11\frac{3}{8}\times 9\frac{1}{4}$		2 2	118 X
			HC6F	I	$10\frac{1}{4} \times 8\frac{1}{8}$	IIC		
NG2	I	$8\frac{5}{8} \times 17\frac{1}{8}$		2	$11\frac{3}{8} \times 9\frac{1}{4}$	HC11	4 2	$10\frac{3}{4} \times 11\frac{3}{8} \times$
	I	$9\frac{3}{4} \times 18\frac{1}{4}$	HC <sub>5</sub>	3	113 × 181		3	118 X
NG8	2	$9\frac{3}{4} \times 18\frac{1}{4}$	HC <sub>5</sub> F	I	10½ × 17½	HD6	4	113 ×
NG3	I	$8\frac{5}{8} \times 17\frac{1}{8}$	11051	2	$10\frac{3}{8} \times 10\frac{1}{8}$	LIDGE		
o a	2	$9\frac{3}{4} \times 18\frac{1}{4}$				HD6F	3	10½ × 113 ×
IIIC		2 1	HC <sub>5</sub> E	2	$10\frac{3}{4} \times 17\frac{1}{8}$		3	
HE6	2	$11\frac{3}{8}\times 9\frac{1}{4}$		I	$11\frac{3}{8} \times 18\frac{1}{4}$	HD <sub>5</sub>	4	113 ×
NE6F	I	$10\frac{1}{4} \times 8\frac{1}{8}$	HCı	2	$10\frac{3}{4} \times 17\frac{1}{8}$	HD <sub>5</sub> F	I	101 ×
	I	$11\frac{3}{8} \times 9\frac{1}{4}$		i	$11\frac{3}{8} \times 17\frac{1}{8}$		3	113 ×
HE <sub>5</sub>	2	113 × 181	HC <sub>2</sub> F	2	$10\frac{3}{4} \times 17\frac{1}{8}$	HD <sub>5</sub> E	2	103 ×
				I	$11\frac{3}{8} \times 17\frac{1}{8}$		2	113 ×
NE <sub>5</sub> F	I	$10\frac{1}{4} \times 17\frac{1}{8}$		I	10½ × 17½	HDi	2	103 X
	I	$11\frac{3}{8} \times 18\frac{1}{4}$		2	$11\frac{3}{8} \times 18\frac{1}{4}$		2	113 ×
HEI	2	$10\frac{3}{4} \times 17\frac{1}{8}$	HC <sub>2</sub>	2	$10\frac{3}{4} \times 17\frac{1}{8}$	HD <sub>2</sub> F	2	103 ×
ITEC		2		I	$11\frac{3}{8} \times 17\frac{1}{8}$		2	113 X
HESI	2	$10\frac{3}{4} \times 17\frac{1}{8}$		3	$11\frac{3}{8} \times 18\frac{1}{4}$		I	101 ×
HE <sub>2</sub>	2	$10\frac{3}{4} \times 17\frac{1}{8}$	HC <sub>4</sub> F	4	$10\frac{3}{4} \times 17\frac{1}{8}$		3	118 ×
	2	$11\frac{3}{8} \times 18\frac{1}{4}$		2	$11\frac{3}{8} \times 17\frac{1}{8}$	HD <sub>2</sub>	2	103 X
LIEC.		2		I	$10\frac{1}{4} \times 17\frac{1}{8}$		2	113 ×
HES <sub>2</sub>	2	$10\frac{3}{4} \times 17\frac{1}{8}$		2	$11\frac{3}{8} \times 18\frac{1}{4}$		4	118 /
	2	$11\frac{3}{8}\times18\frac{1}{4}$	HC <sub>4</sub>	4	$10\frac{3}{4} \times 17\frac{1}{8}$	HD <sub>4</sub> F	4	103 X
$HE_3$	2	$10\frac{3}{4} \times 17\frac{1}{8}$	1	2	$11\frac{3}{8} \times 17\frac{1}{8}$		4	113 X
	4	$11\frac{3}{8} \times 18\frac{1}{4}$		3	$11\frac{3}{8} \times 18\frac{1}{4}$		3	113 X

#### DOORS

TYPE	NO. OFF	SIZES
HA <sub>25</sub>		7 1
11/125	2	$9\frac{7}{8} \times 19\frac{1}{8}$
	9	$11\frac{3}{8} \times 19\frac{1}{8}$
	I	$11\frac{3}{8} \times 15\frac{1}{8}$
HA <sub>2</sub>	2	$9\frac{7}{8} \times 16\frac{1}{4}$
	9	$11\frac{3}{8} \times 16\frac{1}{4}$
	I	$11\frac{3}{8}\times12\frac{1}{4}$

NO. OFF	SIZES
1 4 1	$9\frac{7}{8} \times 25\frac{3}{8}$ $11\frac{3}{8} \times 25\frac{3}{8}$ $11\frac{3}{8} \times 21\frac{3}{8}$
	OFF

SIL

ТУРЕ НА5

### NDOWS

## GLASS SIZES (CLEARANCE ALLOWED)

YPE	NO. OFF	SIZES
1	4 4 4	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$
ııF	4 4 1 2 3	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 9\frac{3}{4}$ $11\frac{3}{8} \times 38\frac{1}{4}$
II	4 4 4	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 38\frac{1}{4}$
6/S	3	$11\frac{3}{8} \times 9\frac{1}{4}$ $10\frac{5}{8} \times 9\frac{1}{4}$
6F/S	I 2 I	$10\frac{1}{4} \times 8\frac{1}{8}$ $11\frac{3}{8} \times 9\frac{1}{4}$ $10\frac{5}{8} \times 9\frac{1}{4}$
5/S	3	$11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
5F/S	I 2 I	$10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
ı/S	2 I I	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{5}{8} \times 18\frac{1}{4}$
2F/S	2 I I 2 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$

TYPE	NO. OFF	SIZES
HD <sub>2</sub> /S	2 I 3 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HD4F/S	4 2 1 2 3	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HD4/S	4 2 3 3	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HD11F/S	4 2 1 2 2 1 2	$\begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 10\frac{1}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 9\frac{3}{4} \\ 11\frac{3}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array}$
HD11/S	4 2 3 1 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 38\frac{1}{4}$ $10\frac{5}{8} \times 38\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HDV6/S	4	$11\frac{3}{8} \times 9\frac{1}{4}$ $10\frac{5}{8} \times 9\frac{1}{4}$
HDV6F/S	3 1	$10\frac{1}{4} \times 8\frac{1}{8}$ $11\frac{3}{8} \times 9\frac{1}{4}$ $10\frac{5}{8} \times 9\frac{1}{4}$
HDV <sub>5</sub> /S	4	$11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HDV <sub>5</sub> F/S	1 3 1	$10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$

TYPE	NO. OFF	SIZES
HDV1/S	2 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$
	I	$10\frac{5}{8} \times 18\frac{1}{4}$
HDV <sub>2</sub> F/S	2	$10\frac{3}{4} \times 17\frac{1}{8}$
	2	$11\frac{3}{8} \times 17\frac{1}{8}$
	I	$10\frac{1}{4} \times 17\frac{1}{8}$
	3 2	$11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HDV <sub>2</sub> /S	2	$10\frac{3}{4} \times 17\frac{1}{8}$
	2	$11\frac{3}{8} \times 17\frac{1}{8}$
	4	$11\frac{3}{8} \times 18\frac{1}{4}$
	2	$10\frac{5}{8} \times 18\frac{1}{4}$
HDV <sub>4</sub> F/S	4	$10\frac{3}{4} \times 17\frac{1}{8}$
	4	$11\frac{3}{8} \times 17\frac{1}{8}$
	I	$10\frac{1}{4} \times 17\frac{1}{8}$
	3	$11\frac{3}{8} \times 18\frac{1}{4}$
	3	$10\frac{5}{8} \times 18\frac{1}{4}$
HDV <sub>4</sub> /S	4	$10\frac{3}{4} \times 17\frac{1}{8}$
	4	$11\frac{3}{8} \times 17\frac{1}{8}$
	4	$11\frac{3}{8} \times 18\frac{1}{4}$
	3	$10\frac{5}{8} \times 18\frac{1}{4}$
HDV11F/S	4	$10\frac{3}{4} \times 17\frac{1}{8}$
	4	$11\frac{3}{8} \times 17\frac{1}{8}$
	I	$10\frac{1}{4} \times 17\frac{1}{8}$
	2	$11\frac{3}{8} \times 9\frac{3}{4}$
	3	$11\frac{3}{8} \times 38\frac{1}{4}$
	I	$10\frac{5}{8} \times 38\frac{1}{4}$
	2	$10\frac{5}{8} \times 18\frac{1}{4}$
HDV11/S	4	$10\frac{3}{4} \times 17\frac{1}{8}$
	4	$11\frac{3}{8} \times 17\frac{1}{8}$
	4	$11\frac{3}{8} \times 38\frac{1}{4}$
	I	$10\frac{5}{8} \times 38\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
	2	
HLı	2	$10\frac{1}{4} \times 16\frac{1}{8}$

#### HTS

SIZES				
1 3	×	181		
I 38	×	91		

#### FANLIGHTS

ТҮРЕ	NO. OFF	SIZES
NG25	2	$9\frac{3}{4} \times 21\frac{1}{8}$
NG25F	I	$8\frac{5}{8} \times 20$ $9\frac{3}{4} \times 21\frac{1}{8}$
NG15	I	$9\frac{3}{4}\times 28\frac{1}{4}$
NG15F	I	$8\frac{5}{8} \times 27\frac{1}{8}$
NG8	2	$9\frac{3}{4}\times 18\frac{1}{4}$

TYPE	NO. OFF	SIZES
NG2	I	$8\frac{5}{8} \times 17\frac{1}{8}$ $9\frac{3}{4} \times 18\frac{1}{4}$
NG <sub>5</sub>	I	$9\frac{3}{4} \times 18\frac{1}{4}$
NGı	I	$8\frac{5}{8} \times 17\frac{1}{8}$
NG6	I	$9\frac{3}{4} \times 9\frac{1}{4}$

## 'NO-PANE' TYPES

## HOPE'S W

TYPE	NO. OFF	SIZES	ТҮРЕ	NO. OFF	SIZES	ТҮРЕ	NO. OFF	SIZES
NG6	I	$9\frac{3}{4} \times 9\frac{1}{4}$	NC6	I	$34^{\frac{1}{2}} \times 9^{\frac{1}{4}}$	ND6	I	$46\frac{1}{8} \times 9$
NG5	I	$9\frac{3}{4}\times18\frac{1}{4}$	NC6F	I	10½ × 8½	ND6F	I	$10\frac{1}{4} \times 8$ $34\frac{1}{2} \times 9$
NGı	I	$8\frac{5}{8} \times 17\frac{1}{8}$	-	1	$22\frac{7}{8} \times 9\frac{1}{4}$		-	
NG2	I	$8\frac{5}{8} \times 17\frac{1}{8}$ $9\frac{3}{4} \times 18\frac{1}{4}$	NC5	I	$34\frac{1}{2} \times 18\frac{1}{4}$	ND <sub>5</sub>	I	46½ × 18
NG8	2	$\frac{9\frac{3}{4} \times 10\frac{1}{4}}{9\frac{3}{4} \times 18\frac{1}{4}}$	NC <sub>5</sub> F	I	$10\frac{1}{4} \times 17\frac{1}{8}$ $22\frac{7}{8} \times 18\frac{1}{4}$	ND <sub>5</sub> F	I	$10\frac{1}{4} \times 17$ $34\frac{1}{2} \times 18$
NG3	I 2	$ \begin{array}{c c}  & 3\frac{4}{8} \times 17\frac{1}{8} \\  & 9\frac{3}{4} \times 18\frac{1}{4} \end{array} $	NC5E	I	$ \begin{array}{c} 21\frac{7}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \end{array} $	ND <sub>5</sub> E	I	$ \begin{array}{c} 21\frac{7}{8} \times 17 \\ 22\frac{7}{8} \times 18 \end{array} $
NE6	I	$22\frac{7}{8} \times 9\frac{1}{4}$	NCı	I	$33\frac{1}{2} \times 17\frac{1}{8}$	NDI	I	45½ × 17
NE6F	I	$10\frac{1}{4} \times 8\frac{1}{8}$ $11\frac{3}{8} \times 9\frac{1}{4}$	NC2F	I I	$33\frac{1}{2} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $22\frac{7}{8} \times 18\frac{1}{4}$	ND <sub>2</sub> F	I	$45\frac{1}{8} \times 1$ $10\frac{1}{4} \times 1$ $34\frac{1}{2} \times 18$
NE <sub>5</sub>	I	$22\frac{7}{8} \times 18\frac{1}{4}$				177		-
NE <sub>5</sub> F	I	$10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$	NC2	I	$33\frac{1}{2} \times 17\frac{1}{8}$ $34\frac{1}{2} \times 18\frac{1}{4}$	ND2	I	$45\frac{1}{8} \times 1$ $46\frac{1}{8} \times 1$
NEı	I	217/8 × 171/8	NC4F	2 I	$33\frac{1}{2} \times 17\frac{1}{8}$ $10\frac{1}{2} \times 17\frac{1}{8}$	ND4F	2 I	$45\frac{1}{8} \times 1$ $10\frac{1}{4} \times 1$
NESI	1	$21\frac{7}{8}\times17\frac{1}{8}$		I	$22\frac{7}{8} \times 18\frac{1}{4}$		I	$34^{\frac{1}{2}} \times 1$
NE2	I	$\begin{array}{c} 21\frac{7}{8} \times 17\frac{1}{8} \\ 22\frac{7}{8} \times 18\frac{1}{4} \end{array}$	NC4	2 I	$33\frac{1}{2} \times 17\frac{1}{8}$ $34\frac{1}{2} \times 18\frac{1}{4}$	ND4	2 I	$45\frac{1}{8} \times 1$ $46\frac{1}{8} \times 1$
NES2	I	$\begin{array}{c} 21\frac{7}{8} \times 17\frac{1}{8} \\ 22\frac{7}{8} \times 18\frac{1}{4} \end{array}$	NC11F	2 I	$33\frac{1}{2} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$	ND11F	2 I	45½ × 1 10½ × 1
NE <sub>3</sub>	I 2	$\begin{array}{c} 21\frac{7}{8} \times 17\frac{1}{8} \\ 22\frac{7}{8} \times 18\frac{1}{4} \end{array}$		1 2	$22\frac{7}{8} \times 38\frac{1}{4}$ $11\frac{3}{8} \times 9\frac{3}{4}$		2	$11\frac{3}{8} \times 34\frac{1}{2} \times 3$
NEII	2 I	$\begin{array}{c} 21\frac{7}{8} \times 17\frac{1}{8} \\ 22\frac{7}{8} \times 38\frac{1}{4} \end{array}$	NCII	2 I	$33\frac{1}{2} \times 17\frac{1}{8}$ $34\frac{1}{2} \times 38\frac{1}{4}$	ND11	2 I	$45\frac{1}{8} \times 1$ $46\frac{1}{8} \times 3$

#### DOORS

TYPE	NO. OFF	SIZES
NA25	2	$33\frac{1}{8} \times 19\frac{1}{8}$
	2	$22\frac{7}{8} \times 19\frac{1}{8}$
	I	$11\frac{3}{8} \times 19\frac{1}{8}$
	I	$11\frac{3}{8} \times 15\frac{1}{8}$

TYPE	NO. OFF	SIZES
NA <sub>2</sub>	2	$33\frac{1}{8} \times 16\frac{1}{4}$
	2	$22\frac{7}{8} \times 16\frac{1}{4}$
	I	$11\frac{3}{8} \times 16\frac{1}{4}$
	I	$11\frac{3}{8} \times 12\frac{1}{4}$
NA15	I	$33\frac{1}{8} \times 25\frac{3}{8}$
	I	$22\frac{7}{8} \times 25\frac{3}{8}$
	I	$11\frac{3}{8}\times21\frac{3}{8}$

_	SID
	ТҮРЕ
	NA <sub>5</sub>
	NA6

### INDOWS

### GLASS SIZES (CLEARANCE ALLOWED)

TYPE	NO. OFF	SIZES	TYPE	NO. OFF	SIZES	TYPE	NO. OFF	SIZES
HD4	4 4 4	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$	HD2/S	2 I 3 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$	HDV1/S	2 2 I	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HD11F	4 4 1 2 3	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 9\frac{3}{4}$ $11\frac{3}{8} \times 38\frac{1}{4}$	HD <sub>4</sub> F/S	4 2 1 2 3	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$	HDV2F/S	2 2 1 3 2	$10\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HD11	4 4 4	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 38\frac{1}{4} \end{array} $	HD4/S	4 2 3 3	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$	HDV2/S	2 4 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HD6/S	3	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	HD11F/S	4 2 1	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$	HDV <sub>4</sub> F/S	4 4 1	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$
HD6F/S	I 2 I	$\begin{array}{cccccccccccccccccccccccccccccccccccc$		2 2 I 2	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	HDV4/S	3 3	$ \begin{array}{c} 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array} $
HD <sub>5</sub> /S	3	$11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$	HD11/S	4 2	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$		4 4 3	$ \begin{array}{c} 11\frac{3}{8} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 18\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array} $
HD <sub>5</sub> F/S	I 2	$10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$		3 1 2	$ \begin{array}{c} 11\frac{3}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \end{array} $	HDV11F/S	4 4 1	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{1}{4} \times 17\frac{1}{8}$
UD./S	I 2	$10\frac{5}{8} \times 18\frac{1}{4}$ $10\frac{3}{4} \times 17\frac{1}{8}$	HDV6/S	4	$\begin{array}{ccc} 11\frac{3}{8} \times & 9\frac{1}{4} \\ 10\frac{5}{8} \times & 9\frac{1}{4} \end{array}$		2	$11\frac{3}{8} \times 9\frac{3}{4}$ $11\frac{3}{8} \times 38\frac{1}{4}$
HD1/S	I	$10\frac{4}{8} \times 17\frac{8}{8}$ $10\frac{3}{8} \times 17\frac{1}{8}$ $10\frac{5}{8} \times 18\frac{1}{4}$	HDV6F/S	3	$10\frac{1}{4} \times 8\frac{1}{8}$ $11\frac{3}{8} \times 9\frac{1}{4}$		I 2	$10\frac{5}{8} \times 38\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$
HD <sub>2</sub> F/S	2 I	$ \begin{array}{c} 10\frac{3}{4} \times 17\frac{1}{8} \\ 11\frac{3}{8} \times 17\frac{1}{8} \end{array} $	HDV <sub>5</sub> /S	4 1	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	HDV11/S	4 4 4	$10\frac{3}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 38\frac{1}{4}$
	I 2 2	$10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$	HDV <sub>5</sub> F/S	1 3 1	$10\frac{1}{4} \times 17\frac{1}{8}$ $11\frac{3}{8} \times 18\frac{1}{4}$ $10\frac{5}{8} \times 18\frac{1}{4}$	HLı	1 2 2	$ \begin{array}{c} 10\frac{5}{8} \times 38\frac{1}{4} \\ 10\frac{5}{8} \times 18\frac{1}{4} \\ \hline 10\frac{1}{4} \times 16\frac{1}{8} \end{array} $

#### GHTS

SIZES				
I I 3/8	×	181		
I I 3/8	×	91		

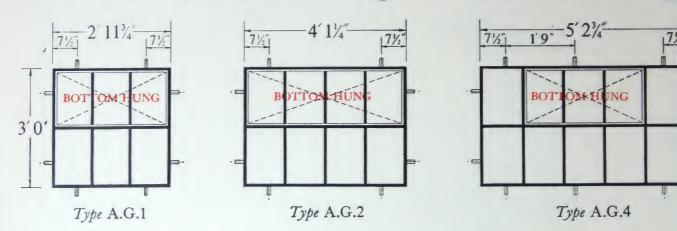
#### FANLIGHTS

TYPE	NO. OFF	SIZES
NG25	2	$9\frac{3}{4} \times 21\frac{1}{8}$
NG25F	I	$8\frac{5}{8} \times 20$ $9\frac{3}{4} \times 21\frac{1}{8}$
NG15	I	$9\frac{3}{4} \times 28\frac{1}{4}$
NG15F	I	$8\frac{5}{8} \times 27\frac{1}{8}$
NG8	2	$9\frac{3}{4} \times 18\frac{1}{4}$

ТҮРЕ	NO. OFF	SIZES
NG2	I	$8\frac{5}{8} \times 17\frac{1}{8}$ $9\frac{3}{4} \times 18\frac{1}{4}$
NG <sub>5</sub>	I	$9\frac{3}{4} \times 18\frac{1}{4}$
NGI	I	$8\frac{5}{8} \times 17\frac{1}{8}$
NG6	I	$9\frac{3}{4} \times 9\frac{1}{4}$

## 14 Standard · HOPE'S Agricu

#### HOPE'S Standard Steel Windows for Cowhouses & Other Agricultural Building



Centres of holes are given for fixing to concrete

Slotted lugs, adjustable to brick courses, are supplied unless otherwise ordered

HOPE'S Agricultural Windows are made in three Standard Types and Size as illustrated above. They are prepared for inside putty glazing with a flange frame bar all round.

Ventilators are Bottom Hung on corner hinges and are fitted with steel sich cheeks with a quick-release lever to enable the ventilator to be folded right down for maximum ventilation or cleaning.

Spring Catches for hand or pole operation are fitted to all ventilators. Hole are drilled for glazing and spring wire glazing clips will be supplied who ordered. Special metal sash putty should be used.

FINISH: HOT-DIP GALVANIZED, delivered unpainted.

Handling, fixing and glazing instructions are sent with each consignment.

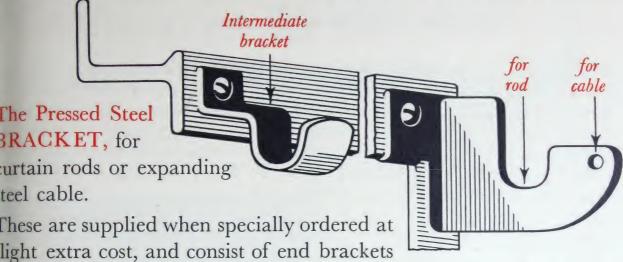
#### GLASS SIZES (CLEARANCE ALLOWED)

TYPE	NO. OFF	SIZES
A.G.1	2	$15\frac{1}{2}$ " × $10\frac{1}{2}$ "
	1	$15\frac{1}{2}$ " × $11\frac{1}{8}$ "
	3	$17\frac{1}{8}$ " × $11\frac{1}{8}$ "
A.G.2	2	$15\frac{1}{2}" \times 11"$
	2	$15\frac{1}{2}$ " × $11\frac{1}{2}$ "
	4	$17\frac{1}{8}$ " × $11\frac{1}{2}$ "

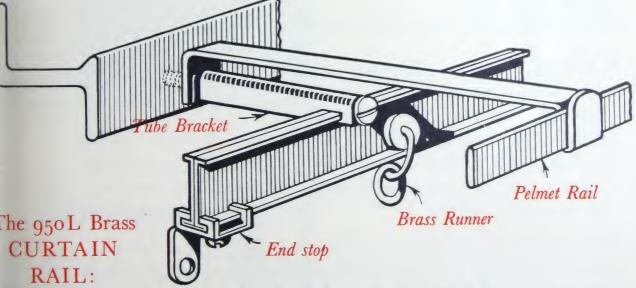
TYPE	NO. OFF	SIZES
A.G.4	3	17½" × 11"
	2	$17\frac{1}{8}$ " × $12\frac{7}{8}$ "
	2	$16^{5}/_{8}" \times 12^{7}/_{8}"$
	2	$15\frac{1}{2}$ " × $10\frac{1}{2}$ "
	1	$15\frac{1}{2}$ " × 11"

#### IIN FITTINGS

#### HOPE'S Curtain Fittings are of two kinds:



in pairs) with intermediate brackets for windows over 1' 8" wide. They are rustproofed and can be fixed to the windows in the manner shown above, with  $\frac{3}{16}$ " ×  $\frac{3}{16}$ " round head whitworth screws.

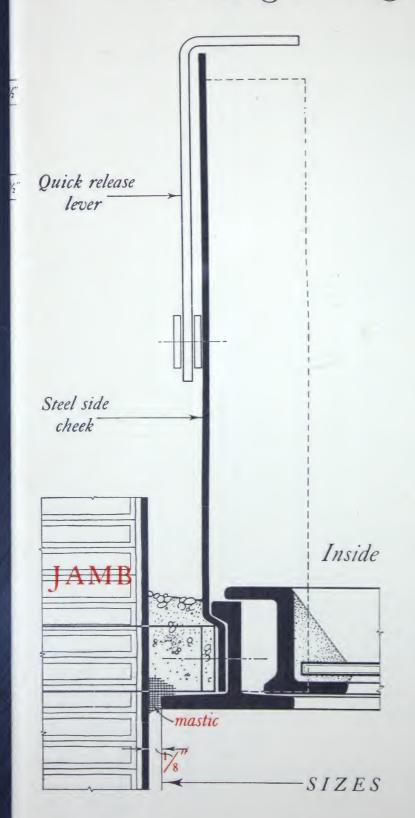


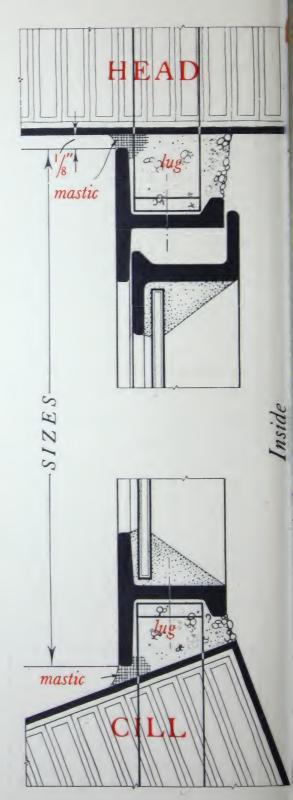
lustrated above can be obtained from most good ironmongers or builders' merchants complete with special fixing screws and tube trackets for use with Hope's Windows. Pelmet rails and brackets an also be provided where specially ordered.

This curtain rail is easily fixed to the tapped holes in Hope's Windows, and can be obtained either in straight lengths or to fit round bays. In case of difficulty in obtaining supplies please apply to us.

# tural Windows · Galvanized

# FULL SIZE DETAILS Showing Fixing to Brickwork

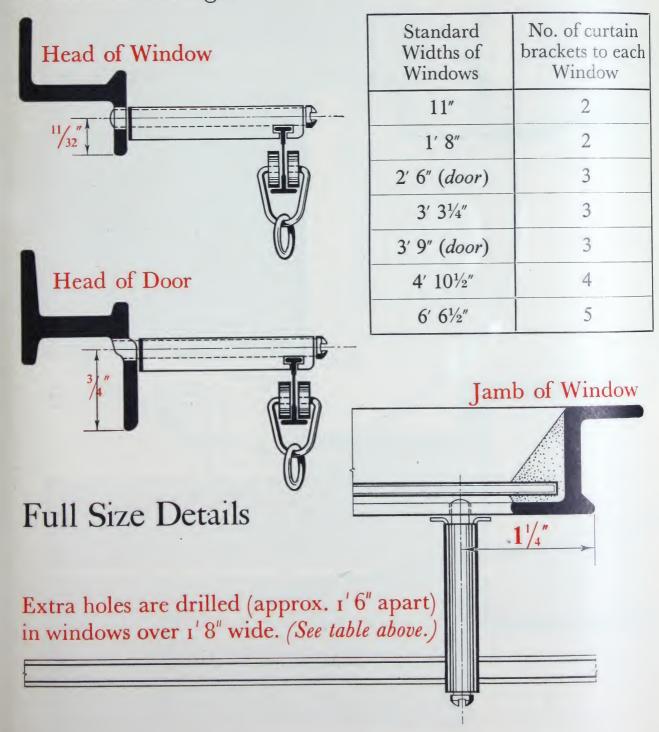




### HOPE'S CURT

All HOPE'S Standard Windows & Doors are prepared for curtain brackets before despatch.

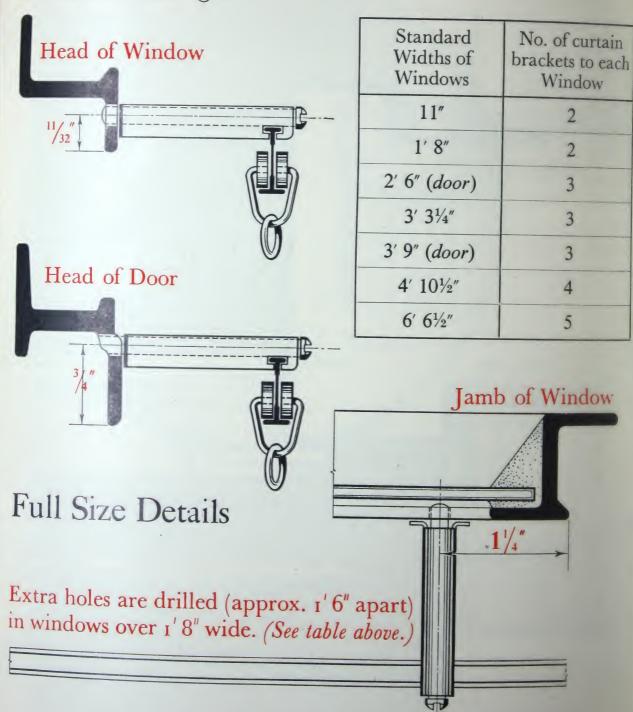
Holes are drilled and tapped in the head of the frame at centres given below, and are suitable for most types of curtain fittings.



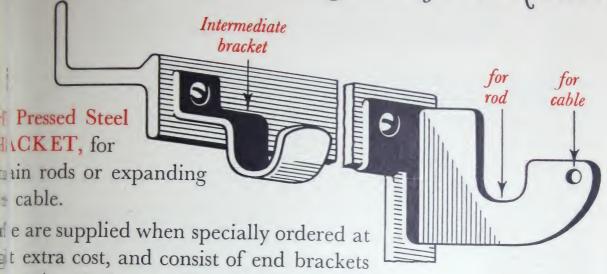
# HOPE'S CURT

All HOPE'S Standard Windows & Door, are prepared for curtain brackets before despatch

Holes are drilled and tapped in the head of the frame at centres given below, and are suitable for most types of curtain fittings.

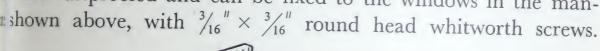


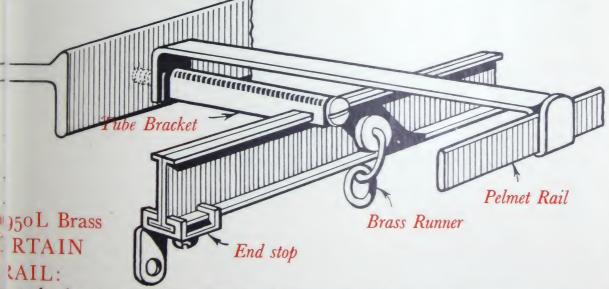
### OPE'S Curtain Fittings are of two kinds:



mairs) with intermediate brackets for windows over 1'8" wide.

The rustproofed and can be fixed to the windows in the man-



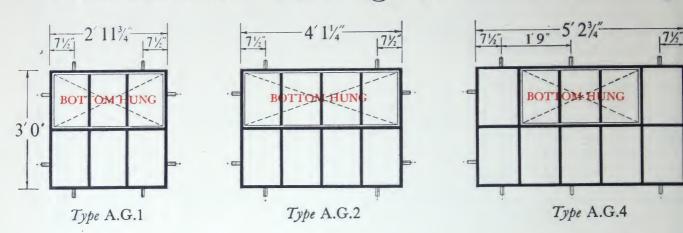


ated above can be obtained from most good ironmongers or ers' merchants complete with special fixing screws and tube ets for use with Hope's Windows. Pelmet rails and brackets lso be provided where specially ordered.

urtain rail is easily fixed to the tapped holes in Hope's Windows, an be obtained either in straight lengths or to fit round bays. se of difficulty in obtaining supplies please apply to us.

### 14 Standard · HOPE'S Agricul

#### HOPE'S Standard Steel Windows for Cowhouses & Other Agricultural Buildings



Centres of holes are given for fixing to concrete Slotted lugs, adjustable to brick courses, are supplied unless otherwise ordered

HOPE'S Agricultural Windows are made in three Standard Types and Sizes as illustrated above. They are prepared for inside putty glazing with a flanged frame bar all round.

Ventilators are Bottom Hung on corner hinges and are fitted with steel side cheeks with a quick-release lever to enable the ventilator to be folded right down for maximum ventilation or cleaning.

Spring Catches for hand or pole operation are fitted to all ventilators. Holes are drilled for glazing and spring wire glazing clips will be supplied when ordered. Special metal sash putty should be used.

FINISH: HOT-DIP GALVANIZED, delivered unpainted.

Handling, fixing and glazing instructions are sent with each consignment.

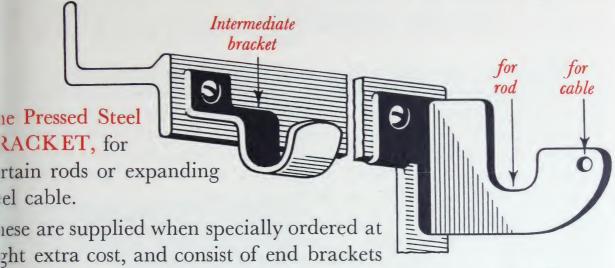
#### GLASS SIZES (CLEARANCE ALLOWED)

TYPE	NO. OFF	SIZES
A.G.1	2	$15\frac{1}{2}$ " × $10\frac{1}{2}$ "
	1	$15\frac{1}{2}$ " × $11\frac{1}{8}$ "
	3	$17\frac{1}{8}'' \times 11\frac{1}{8}''$
A.G.2	2	15½" × 11"
	2	$15\frac{1}{2}$ " × $11\frac{1}{2}$ "
	4	$17\frac{1}{8}$ " × $11\frac{1}{2}$ "

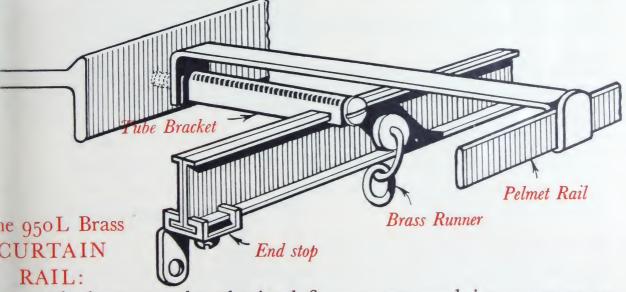
TYPE	NO. OFF	SIZES
A.G.4	3	17½" × 11"
	2	$17\frac{1}{8}$ " × $12\frac{7}{8}$ "
	2	$16^{5/8}$ " × $12^{7/8}$ "
	2	$15\frac{1}{2}$ " × $10\frac{1}{2}$ "
	1	$15\frac{1}{2}$ " × $11$ "

#### IN FITTINGS

#### [OPE'S Curtain Fittings are of two kinds:



pairs) with intermediate brackets for windows over 1' 8" wide. ney are rustproofed and can be fixed to the windows in the manr shown above, with  $\frac{3}{16}$ " ×  $\frac{3}{16}$ " round head whitworth screws.



ustrated above can be obtained from most good ironmongers or ilders' merchants complete with special fixing screws and tube ackets for use with Hope's Windows. Pelmet rails and brackets in also be provided where specially ordered.

d can be obtained either in straight lengths or to fit round bays. case of difficulty in obtaining supplies please apply to us.

# HOPE'S Standard Steel Sub-frame for 11" walls with $2\frac{1}{2}$ " cavity (Patent No. 429359/39)

are made for all types of Standard Windows listed on pages 2 and 3. They specially designed for building into 11" walls with  $2\frac{1}{2}$ " cavity, and by their the cavity is sealed all round the window opening without the use of slatexpanded metal or other damp-course materials. Perfect insulation is assurno damp can reach inside of building. The Sub-frame serves as a template window openings and provides support for flat brick arches; frames of  $3\frac{1}{4}$ " wide require arch bars or other reinforcement.

HOPE'S Standard Steel Sub-frames will not shrink, warp, twist or plaster and window boards are accommodated without loose beads to conshrinkage. No fixing lugs or horns—no cutting of brickwork.

Construction HOPE'S 'Cavity' Sub-frames are pressed from 16 g. s and welded at all four corners. Fixing holes are provided to correspond we those in Standard Metal Windows, and all sub-frames are prepared for sub-and window boards.

FINISH: HOT-DIP GALVANIZED, delivered unpainted.

Cills For straight brickwork openings we supply a Steel Sub-cill, as il trated full size on the opposite page.

Standard Sub-cills for 'Cavity' Sub-frames are pressed from 10 g. steel; who over 3' 3\frac{1}{4}" wide they are provided with a central supporting lug.

FINISH: HOT-DIP GALVANIZED, delivered unpainted.

Cills may also be constructed in tiles or other builders' materials, as shown half size detail opposite.

Window Boards HOPE'S Standard Metal Window Boards pressed from 16 g. steel, but can be supplied in any non-ferrous metal. Slid adjustable lugs are provided, and all window boards are prepared for screw to steel sub-frames.

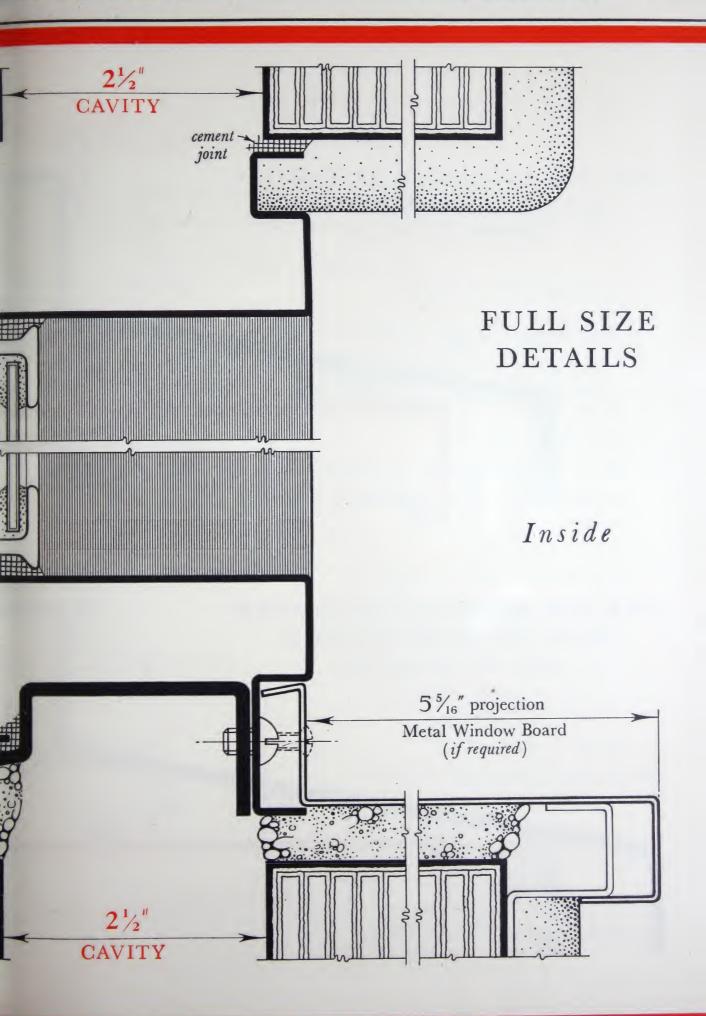
FINISH: painted one coat red oxide paint before despatch.

When Ordering 'Cavity' Sub-frames it is only necessary to ince them with the Standard Window as required, thus:

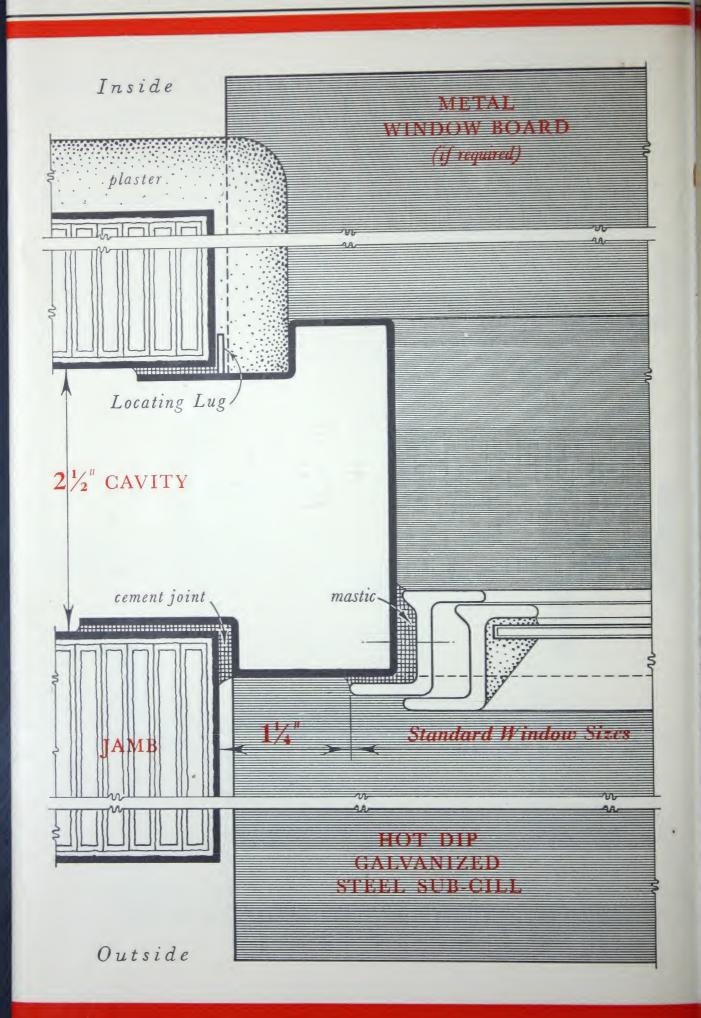
6 (six) ND 11 F with 'Cavity' Sub-frames.

STATE whether Standard Steel Sub-cills and Metal Window Boards also required.

### RAMES (Patent No. 429359/33) 17



# FRAMES (Patent No. 429359/33)



## HOPE'S 'CAVITY' SUB-F

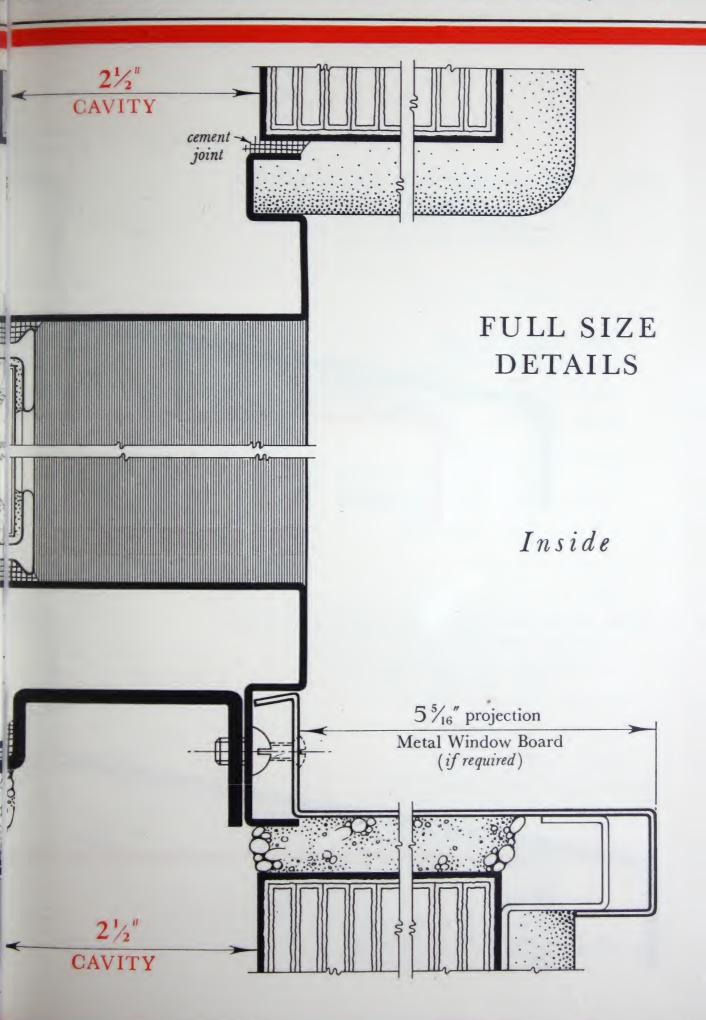


7/33)

# HOPE'S 'CAVITY' SUBI



### RAMES (Patent No. 429359/33) 17



# HOPE'S Standard Steel Sub-frames for 11" walls with 2½" cavity (Patent No. 429359/39)

are made for all types of Standard Windows listed on pages 2 and 3. They a specially designed for building into 11" walls with 2½" cavity, and by their the cavity is sealed all round the window opening without the use of slat expanded metal or other damp-course materials. Perfect insulation is assure no damp can reach inside of building. The Sub-frame serves as a template window openings and provides support for flat brick arches; frames of 3' 3¼" wide require arch bars or other reinforcement.

HOPE'S Standard Steel Sub-frames will not shrink, warp, twist or r Plaster and window boards are accommodated without loose beads to cov shrinkage. No fixing lugs or horns—no cutting of brickwork.

Construction HOPE'S 'Cavity' Sub-frames are pressed from 16 g. st and welded at all four corners. Fixing holes are provided to correspond we those in Standard Metal Windows, and all sub-frames are prepared for sub-cand window boards.

FINISH: HOT-DIP GALVANIZED, delivered unpainted.

Cills For straight brickwork openings we supply a Steel Sub-cill, as ill trated full size on the opposite page.

Standard Sub-cills for 'Cavity' Sub-frames are pressed from 10 g. steel; who over 3' 3\frac{1}{4}" wide they are provided with a central supporting lug.

FINISH: HOT-DIP GALVANIZED, delivered unpainted.

Cills may also be constructed in tiles or other builders' materials, as shown half size detail opposite.

Window Boards HOPE'S Standard Metal Window Boards pressed from 16 g. steel, but can be supplied in any non-ferrous metal. Slid adjustable lugs are provided, and all window boards are prepared for screw to steel sub-frames.

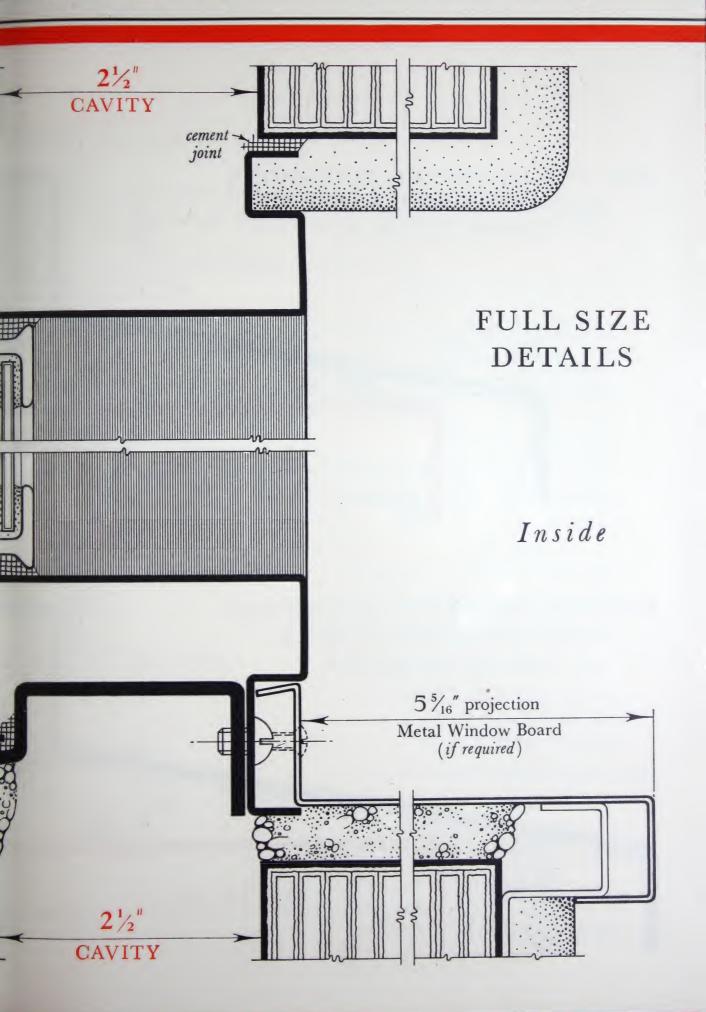
FINISH: painted one coat red oxide paint before despatch.

When Ordering 'Cavity' Sub-frames it is only necessary to include them with the Standard Window as required, thus:

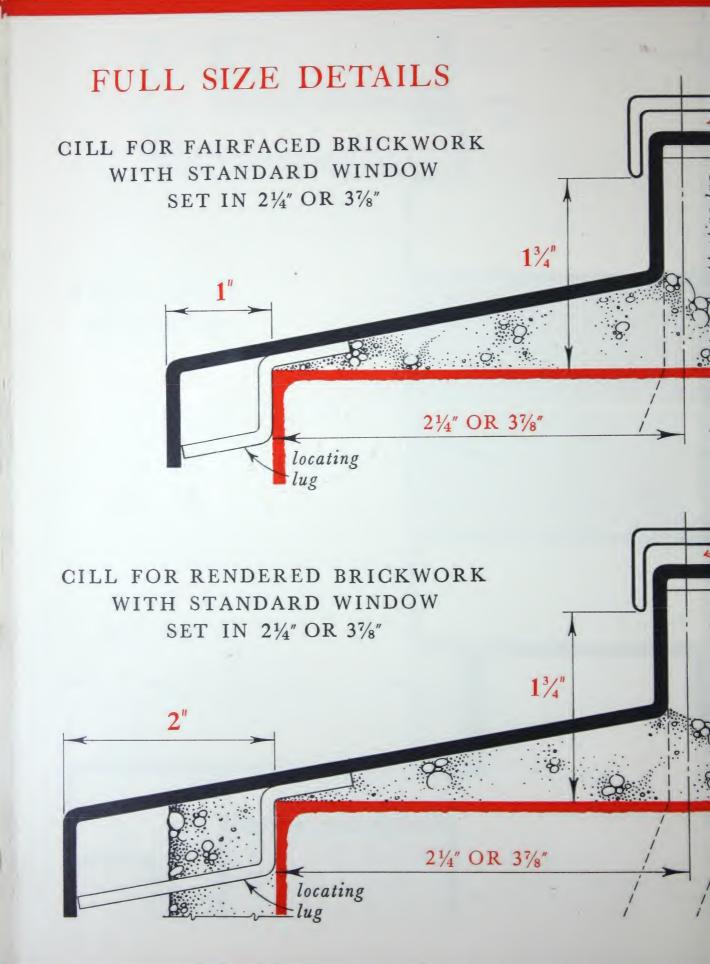
6 (six) ND 11 F with 'Cavity' Sub-frames.

STATE whether Standard Steel Sub-cills and Metal Window Boards also required.

### RAMES (Patent No. 429359/33) 17



### 18 Standard · HOPE'S W



#### NDOWS Galvanized 19

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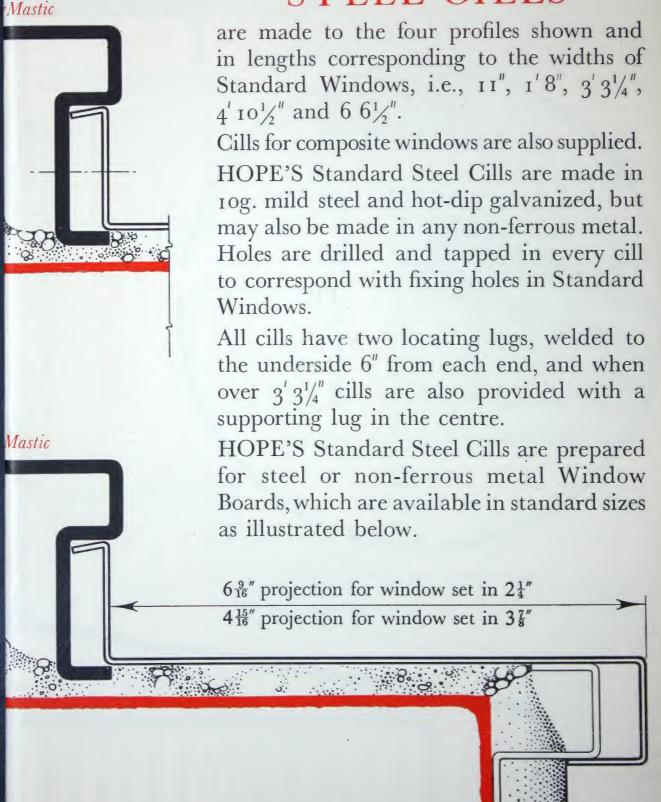
OUTHAMPTON

WANSEA

ELFAST

### INDOWS · Galvanized

# HOPE'S hot-dip galvanized STEEL CILLS



### Standard · HOPE'S WI

#### HOPE'S Products

Casement

Metal Windows in Bronze or Galvanized Steel for buildings where quality is of firstclass importance. Bronze Ships' Windows.

Standard Window

Galvanized Standard Windows for domestic and agricultural buildings.

Lok'd Bar Sash

Galvanized Lok'd Bar Sashes in Standard or special sizes for all Industrial Buildings.

Pressed Metal Pressed Steel Door Frames. Galvanized 'Cavity' sub-frames for Standard Windows in cavity walls.

Steel Lavatory Cubicles in Standard Units.

Pressed metal fascia, mullions, cills, window-

boards etc. Hollow Metal Doors in all types and sizes.

Patent Glazing

Patent Glass Roofing, Skylights, Lantern Lights and Domes.

Gear

Window Opening Gear. Tension Rod Gear, electrically or hand controlled.

Hardware

Door and Window Hardware. Lead and Cast Iron Rainwater Goods.

# Standard · HOPE'S WI

#### HOPE'S Products

Casement

Metal Windows in Bronze or Galvanized Steel for buildings where quality is of firstclass importance. Bronze Ships' Windows.

Standard Window

Galvanized Standard Windows for domestic and agricultural buildings.

Lok'd Bar Sash

Galvanized Lok'd Bar Sashes in Standard or special sizes for all Industrial Buildings.

Pressed Metal Pressed Steel Door Frames. Galvanized 'Cavity' sub-frames for Standard Windows in cavity walls.

Steel Lavatory Cubicles in Standard Units. Pressed metal fascia, mullions, cills, window-boards etc. Hollow Metal Doors in all types and sizes.

Patent Glazing

Patent Glass Roofing, Skylights, Lantern Lights and Domes.

Gear

Window Opening Gear. Tension Rod Gear, electrically or hand controlled.

Hardware

Door and Window Hardware. Lead and Cast Iron Rainwater Goods.

#### Galvanized 19 DOWS

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### INDOWS · Galvanized

# HOPE'S hot-dip galvanized STEEL CILLS

are made to the four profiles shown and in lengths corresponding to the widths of Standard Windows, i.e., 11", 1'8", 3'3\/4", 4'10\/2" and 6 6\/2".

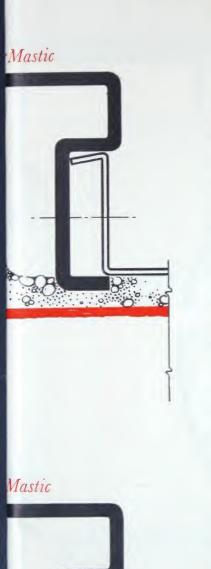
Cills for composite windows are also supplied. HOPE'S Standard Steel Cills are made in 10g. mild steel and hot-dip galvanized, but may also be made in any non-ferrous metal. Holes are drilled and tapped in every cill to correspond with fixing holes in Standard Windows.

All cills have two locating lugs, welded to the underside 6'' from each end, and when over  $3' 3^{1/4}''$  cills are also provided with a supporting lug in the centre.

HOPE'S Standard Steel Cills are prepared for steel or non-ferrous metal Window Boards, which are available in standard sizes as illustrated below.

 $6\frac{9}{16}$ " projection for window set in  $2\frac{1}{4}$ "

 $4\frac{15}{16}$  projection for window set in  $3\frac{7}{6}$ 









#### HENRY HOPE & SONS LTD

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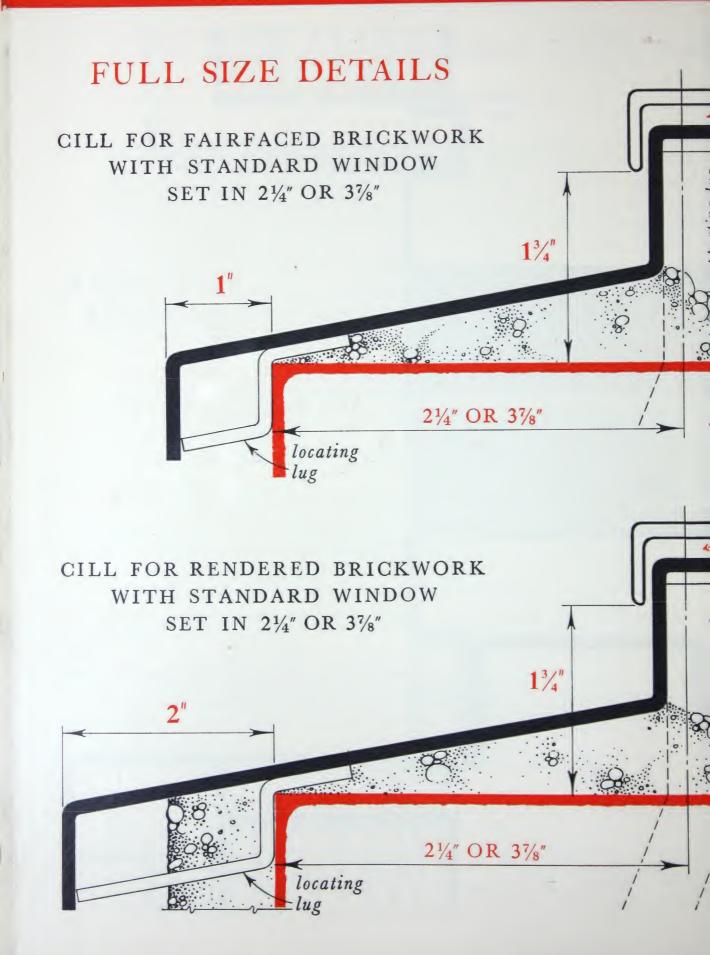
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### 18 Standard · HOPE'S W



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